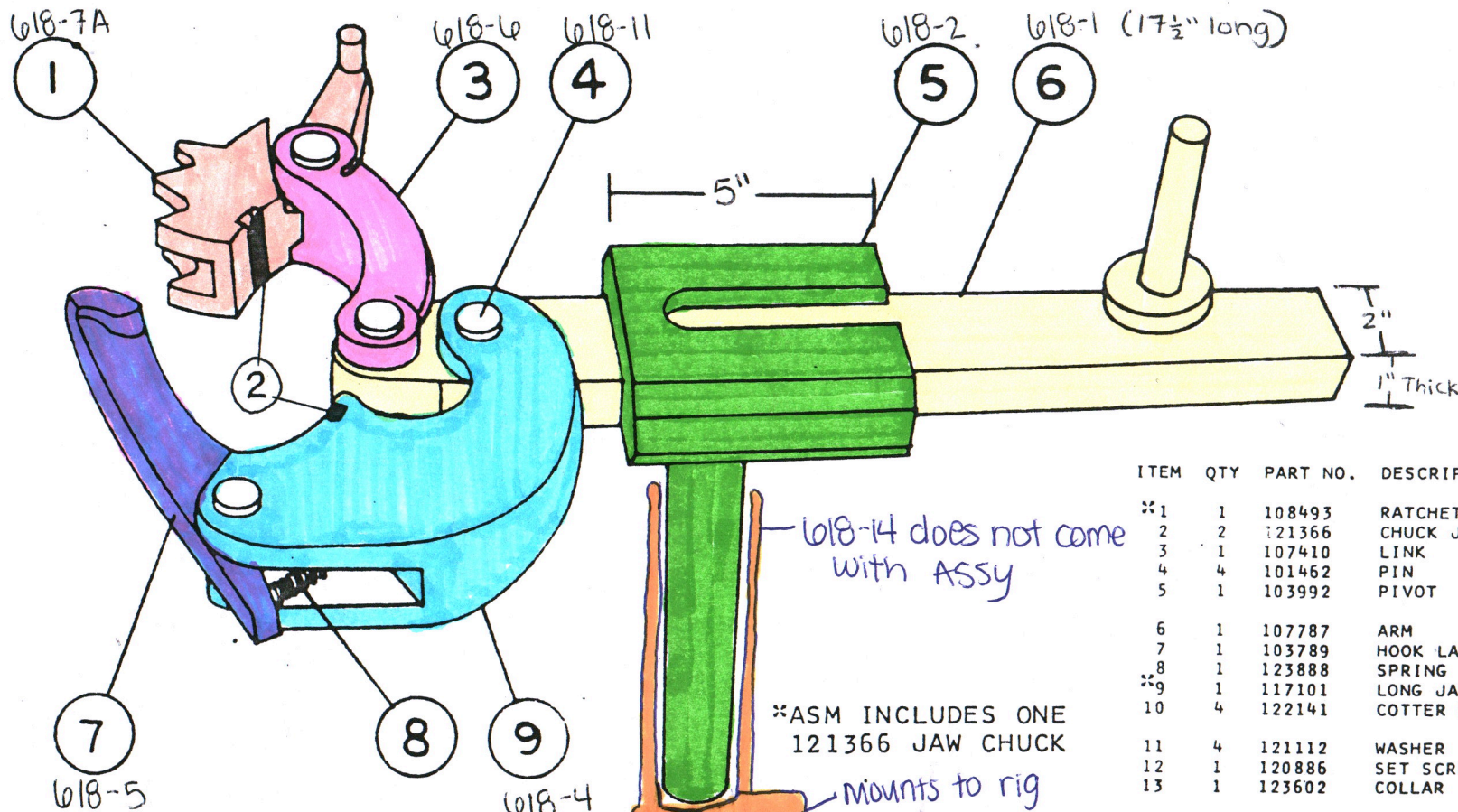


$2\frac{3}{8}'' - 3\frac{1}{2}''$ 

ITEM	QTY	PART NO.	DESCRIPTION
*1	1	108493	RATCHET LATCH
2	2	121366	CHUCK JAW
3	1	107410	LINK
4	4	101462	PIN
5	1	103992	PIVOT
6	1	107787	ARM
7	1	103789	HOOK LATCH
*8	1	123888	SPRING
*9	1	117101	LONG JAW
10	4	122141	COTTER PIN
11	4	121112	WASHER
12	1	120886	SET SCREW
13	1	123602	COLLAR

*ASM INCLUDES ONE
121366 JAW CHUCK

- mounts to rig

UNLESS OTHERWISE SPECIFIED, MACHINED DIM.

SURFACE ROUGHNESS MAX. PER ASA SPECS.

A REDRAWN & REVISED		7-25-68 JRC		BY ASSEMBLY USED		 GARDNER-DENVER CO.		DALLAS TEXAS		
				PRODUCT USED ON DISTRIBUTION		MATERIAL		NAME +		
						SEE SEPARATE B.O.M		BREAKOUT WRENCH		
						DR D.M.		6-3-63	MET APP	
						CR			ENG APP	
						SCALE NONE				
1ST REV. S. IN DATE DR CR				HEAT TREAT SPEC		PB122192				

PB122192