

26041 Newton Circle • Elko, Minnesota 55020 • 952 / 461-3400

TO OUR WELL DRILLING CUSTOMERS:

To serve you better, we've designed this catalog featuring lines of equipment, products and parts specially designed to assist you in getting the job done right and in a timely manner.

We hope this catalog is helpful and will be of benefit to your business.

We appreciate your business and plan to continue the service and products you've come to depend on!

Thank you, NDS Staff

Due to changes in product lines and availability, it may be necessary to make changes in this catalog. When necessary, we will send those changes to you.

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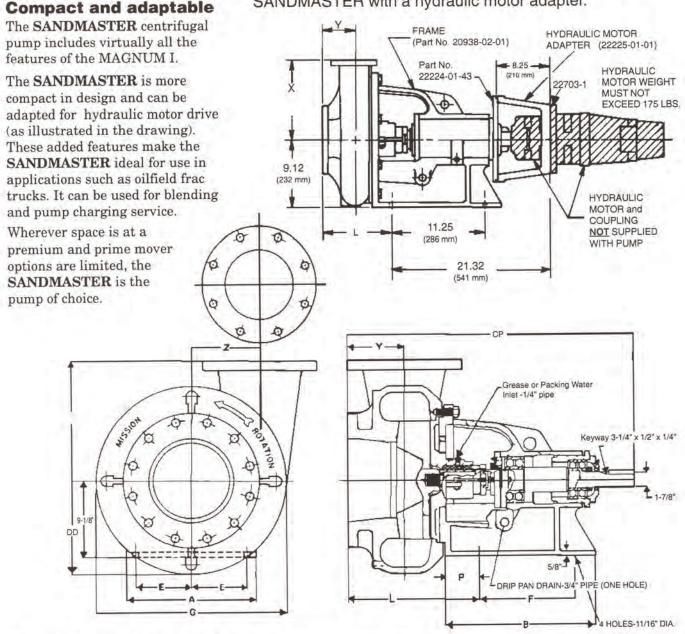
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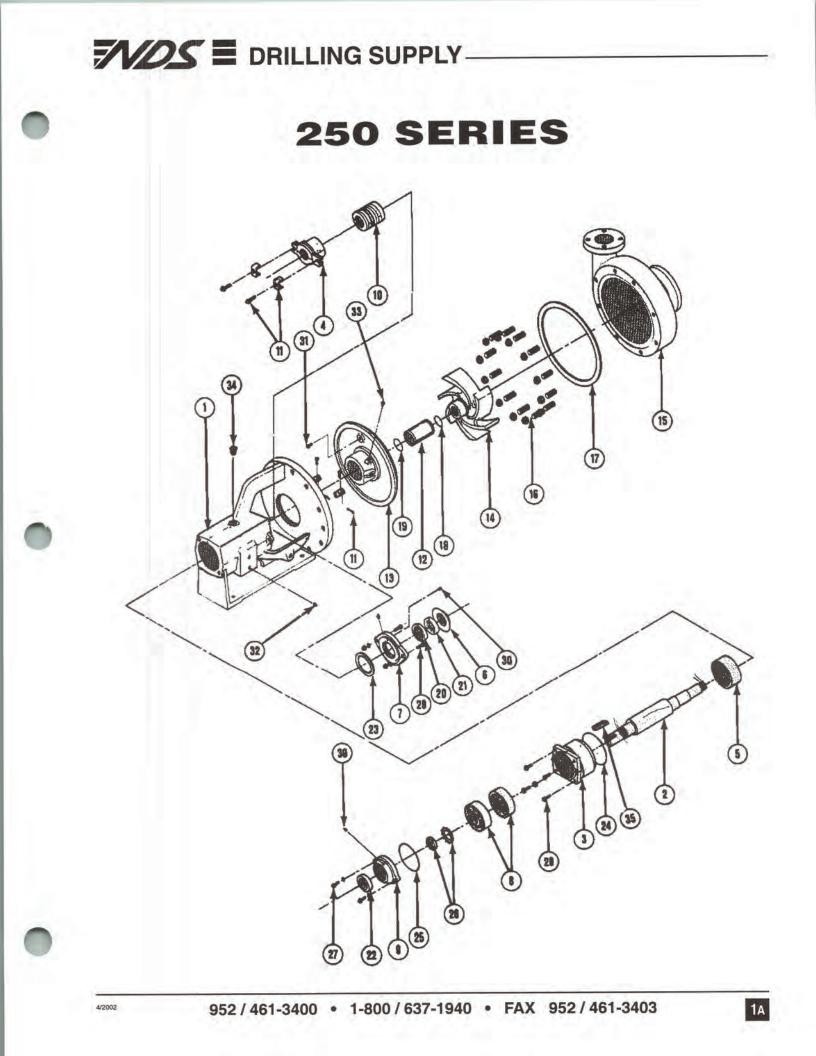
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3 X 4 MISSION MAGNUM SANDMASTER SANDMASTER with a hydraulic motor adapter.



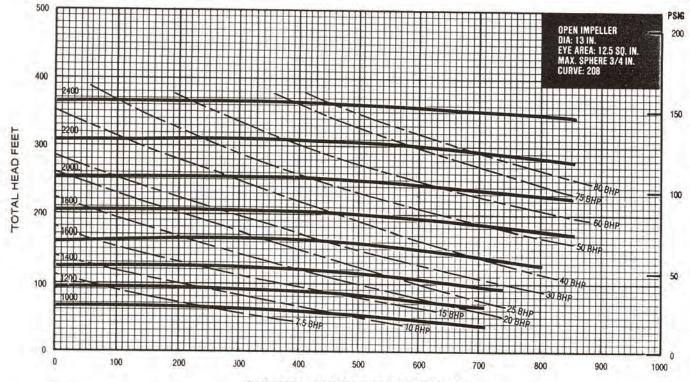
Pump	T Dimens	ions In I	nches -	-			100	100.00					WT.
Size	A	B	E	F	G	L	P	X	Y	Z	CP	DD	LBS
3x2x13	15 1/4	17 3/4	6 %/16	11 1/4	17 1/8	10 7/16	4	10 1/4	33/4	7	2813/18	8 15/16	475
4x3x13	15 1/4	17 %	6 %/16	11 1/4	17 %	11 1/16	4	10 1/4	4 1/4	6 ³ /4	29 7/18	8 15/16	491
5x4x14	15 1/4	17 3/4	6 %/18	11 1/4	19	12 7/16	4	11	5	6 1/e	3013/15	9 1/2	520
6x5x11	15 1/4	17 3/4	6 %/15	11 %	17 %	13 3/4	4	11	5 3/4	6	32 1/8	8 15/16	550
6x5x14	15 1/4	17 3/4	6 %/16	11 1/4	21	13 3/4	4	11	5 3/4	6	32 1/8	10 1/2	609
8x6x11	15 %	17 3/4	6 %/18	11 1/4	20	14 15/16	4	14	6 1/4	8 3/8	33 %18	10	659
8x6x14	15 1/4	17 3/.	6 %/16	11 1/4	23 º/16	14 15/16	4	14	6 1/4	8 3/8	33 5/16	11 13/16	701
10x8x14	15 1/4	17 3/4	6 %/16	11 1/4	22 3/8	15 3/8	4	14 3/16	6 "/16	8	33 3/4	11 3/16	705

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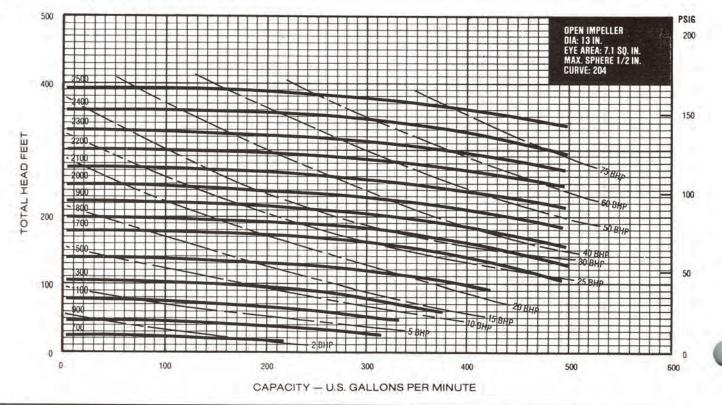
250 SERIES

3 x 4 x 13 1000-2400 RPM

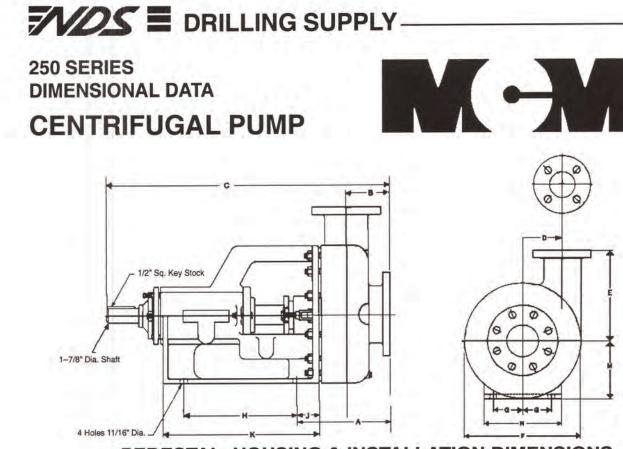


CAPACITY - U.S. GALLONS PER MINUTE





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SIZE DIMENSION	2x3x13	3x4x13	4x5x14	5x6x11	5x6x14	6x8x11	6x8x14
A	8-3/4	9-3/8	10-3/4	12-1/16	12-1/16	13-1/4	13-1/4
В	3-3/4	4-1/4	5	5-3/4	5-3/4	6-3/4	6-3/4
C	33	33-5/8	35	36-3/8	36-3/8	37-1/2	37-1/2
D	7	6-3/4	6-1/8	6	6	8-3/8	8-3/8
E	10-1/4	10-1/4	11	11	11	14	14
F	17-7/8	17-7/8	19	17-7/8	21	20	23
G	3-1/2	3-1/2	3-1/2	3-1/2	3-1/2	3-1/2	3-1/2
Н	15-7/16	15-7/16	15-7/16	15-7/16	15-7/16	15-7/16	15-7/16
J	2-5/16	2-5/16	2-5/16	2-5/16	2-5/16	2-5/16	2-5/16
K	19-5/8	19-5/8	19-5/8	19-5/8	19-5/8	19-5/8	19-5/8
M	9	9	9	9	9	9	9
N	9	9	9	9	9	9	9
Max. Impeller Dia.	13	13	14	11	14	11	14
Min. Impeller Dia.	6	6	7	8	10	8	10
Suction Size	3	4	5	6	6	8	8
Discharge Size	2	3	4	5	5	6	6
Weight - Lbs.	430	440	490	520	550	610	630

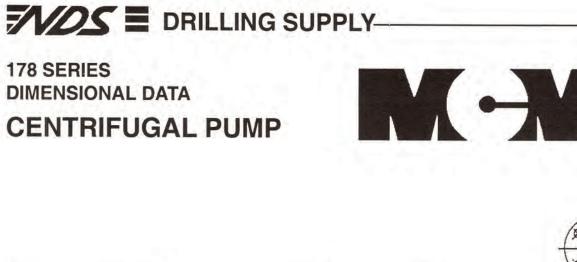
FLANGE SIZES

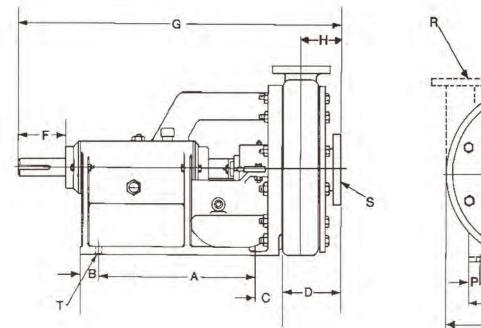
FLANGE SIZE	I.D.	O.D.	B.C.	NO. OF HOLES	SIZE OF HOLES	THICKNESS
2	2	6	4-3/4	4	3/4	5/8
3	3	7-1/2	6	4	3/4	3/4
4	4	9	7-1/2	8	3/4	15/16
5	5	10	8-1/2	8	7/8	15/16
6	6	11	9-1/2	8	7/8	1
8	8	13-1/2	11-3/4	8	7/8	1-1/8

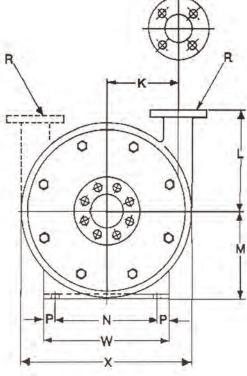
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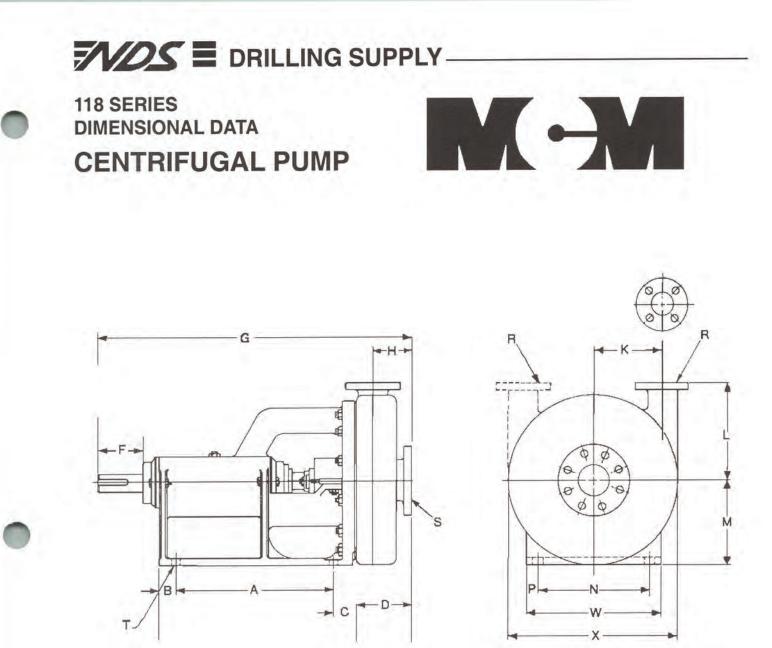
Pedestal, Housing, & Installation Dimensions

PUMP SIZE	A	в	с	D	F	G	н	к	L	м	N	Р	R	s	т	w	x
2x3	16-1/2	1-11/16	2-1/4	6	5	33-1/2	4	7	10-1/4	9	7	1	2	3	(4)-11/16	9	18
3x4	16-1/2	1-11/16	2-1/4	6-3/8	5	34-1/2	4-1/4	7-1/2	10-1/4	9	7	1	3	4	(4)-11/16	9	18
4x5	16-1/2	1-11/16	2-1/4	6-3/8	5	35-3/4	5-1/2	7	11	9	7	1	4	5	(4)-11/16	9	18
5x6	16-1/2	1-11/16	2-1/4	8-3/4	5	36-3/4	5-3/4	6	11	9	7	1	6	8	(4)-11/16	9	18
6x8	16-1/2	1-11/16	2-1/4	10-1/8	5	37-7/8	6-1/4	8-3/8	14-1/4	9	7	1	6	8	(4)-11/16	9	23

FLANGE SIZES

Dunn	Pump		Discharge Pipe	Suction Pipe					
Pump Size	Type (Shaft Dia.)	SIZE	DRILLING	SIZE	DRILLING				
2x3-R & L	1-7/8	2	4 Holes 3/4 Dia. 4-3/4 B.C.	3	4 Holes 3/4 Dia. 6 B.C.				
3x4-R & L	1-7/8	3	8 Holes 3/4 Dia. 6 B.C.	4	8 Holes 3/4 Dia. 7-1/2 B.C.				
4x5-R & L	1-7/8	4	8 Holes 3/4 Dia. 7-1/2 B.C.	5	8 Holes 7/8 Dia. 8-1/2 B.C.				
5x6-R & L	1-7/8	5	8 Holes 7/8 Dia. 8-1/2 B.C.	6	8 Holes 7/8 Dia. 9-1/2 B.C.				
6x8- R & L	1-7/8	6	8 Holes 7/8 Dia, 9-1/2 B.C.	8	8 Holes 7/8 Dia. 11-3/4 B.C.				

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PEDESTAL, HOUSING & INSTALLATION DIMENSIONS

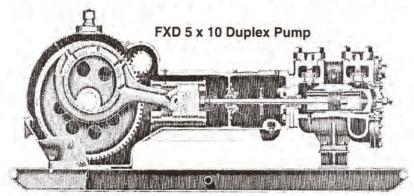
PUMP SIZE	A	в	с	D	F	G	н	к	L	М	N	P	R	s	т	w	x
1x1-1/2 R & L	13	1-7/16	2-3/8	4-1/4	3-5/16	26-1/4	3-1/8	4-7/8	7-1/2	7	4-1/4	7/8	1	1-1/2	(4)-11/16	6	12
1-1/2x2 R & L	13	1-7/16	2-3/8	5	3-5/16	26-3/4	3-1/2	4-5/8	7-11/16	7	4-1/4	7/8	1-1/2	2	(4)-11/16	6	12
2x3 R & L	13	1-7/16	2-3/8	5-1/2	3-5/16	27	3-3/4	5-1/2	7-3/4	7	4-1/4	7/8	2	3	(4)-11/16	6	12
3x4 R & L	13	1-7/16	2-3/8	6-5/8	3-5/16	28-1/2	4-1/4	5	8	7	4-1/4	7/8	3	4	(4)-11/16	6	12-3/4

FLANGE SIZES

PUMP	PUMP		Discharge Pipe	Suction Pipe					
SIZE	(Shaft Dia.)	SIZE	DRILLING	SIZE	DRILLING				
1 x 1-1/2	1-1/8	1	4 Holes 5/8 Dia. 3-1/8 B.C.	1-1/2	4 Holes 5/8 Dia. 3-7/8 B.C				
1-1/2 x 2	1-1/8	1-1/2	4 Holes 5/8 Dia. 3-7/8 B.C.	2	4 Holes 3/4 Dia. 4-3/4 B.C				
2 x 3	1-1/8	2	4 Holes 3/4 Dia. 4-3/4 B.C.	3	4 Holes 3/4 Dia. 6 B.C.				
3 x 4	1-1/8	3	4 Holes 3/4 Dia. 6 B.C.	4	4 Holes 3/4 Dia. 7-1/2 B.C				

Gardner-Denver FX Duplex Pumps

52 to 487 Gallons Per Minute Displacement



SIZES and RATINGS - FX DUPLEX PUMPS FOR MUD PUMPS AND CEMENT SERVICE

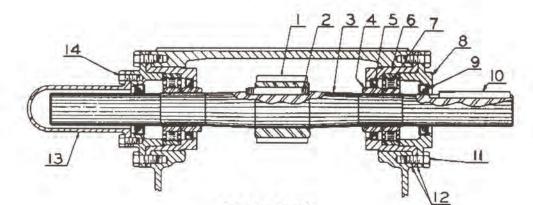
Size	† Lin	er Size	1.			ximum	Maxii	mum			Input		Pipe S	Sizes		Appro	oximate
Number and		meter	Displac	ement		essure	Piston		Max Pump	Jack- shaft	HP at Maximum	Suc	tion	Dish	arge		out Ski
Stroke	In	mm	GPM	BPH	PSI	Kg/cm 2	Lb	Kg	RPM	RPM	Speed	In	mm	In	mm	Lb	Kg
FF-FXF 5" (127 mm)	4-1/2 4 3-1/2 3 2-1/2	114.3 101.6 88.9 76.2 63.5	121 94.4 72.3 52.4 35.6	173 135 103 75 50.9	197 250 326 444 639	13.85 17.58 22.92 31.22 44.93	3140	1424	90	439	16.2 16.2 16.2 15.9 15.6	2-1/2	64	2	51	1475	669
FF-FXG 6* (152 mm)	5 4-1/2 4 3-1/2 3	127.0 114.3 101.6 88.9 76.2	150 121 94.9 71.9 52.0	214 173 136 103 74 3	310 385 492 646 895	21.80 27.07 34.59 45.42 62.93	6122	2777	75	354	32 32 32 32 32 32 32	.4	102	2	51	2330	1057
FD-FXX 8" (203 mm)	5-1/2 5 4-1/2 4 3-1/2 3	139.7 127.0 114.3 101.6 88.9 76.2	222 182 146 113 84.7 59.9	317 260 209 161 121 85.6	338 409 505 640 836 1136	23.76 28.76 35.51 45.00 58.78 79.87	8036	3645	70	330	51.5 51.1 50.6 49.6 48.6 46.7	4	102	3	76	4775	2166
FC-FXX 8 (203mm) Divided Fluid End	5 4-1/2 4 3-1/2 3	127.0 114.3 101.6 88.9 76.2	182 146 113 84.7 59.9	260 209 161 121 85.6	409 505 640 836 1136	28.76 35.50 45.00 58.78 79.87	8036	3645	70	330	51.1 50.6 49.6 48.6 46.7	4	102	3	76	5065	2297
FY-FXX 8" (203mm) Divided Fluid End	7-1/2 7-1/4 7 8-3/4 8-1/2 6 5-1/2 5	190.5 184.2 177.8 171.5 165.1 152.4 139.7 127.0	420 391 365 322 313 266 222 182	600 559 521 460 447 380 317 260	182 195 209 217 242 284 338 409	12.80 13.71 14.69 15.26 17.02 19.97 23.76 28.76	8036	3645	70	330	52.4 52.3 52.3 52.2 52.0 51.8 51.5 51.1	6	152	4	102	5925	2688
FD-FXD 10" (254 mm)	5-1/2 5 4-1/2 4 3-1/2 3	139.7 127.0 114.3 101.6 88.9 76.2	257 211 169 131 98,3 69,6	367 301 241 187 140 99.4	475 574 709 897 1171 1500	33.40 40.36 49.85 63.07 82.33 105.47	11,270	5112	65	390	83.8 83.1 82.2 80.6 79.0 71.6	4	102	3	76	6065	2751
*FC-FXD 10" (254mm) Divided Fluid End	5 4-1/2 4 3-1/2 3	127.0 114.3 101.6 88.9 76.2	211 169 131 98,3 69,6	301 241 187 140 99.4	574 709 897 1171 1594	40.36 49.85 63.07 82.32 112.07	11,270	5112	65	390	83.1 82.2 80.6 79.0 76.1	4	102	3	76	6235	2828
FY-FXD 10" (254mm) Divided Fluid End	7-1/2 7-1/4 7 6-3/4 6-1/2 6 5-1/2 5	190.5 184.2 177.8 171.5 165.1 152.4 139.7 127.0	487 454 423 392 364 308 257 211	696 649 604 560 520 440 367 301	255 273 292 315 339 398 475 574	17.93 19.19 20.53 22.15 23.84 27.98 33.40 40.36	11,270	5112	65	390	85.2 85.0 84.8 84.7 84.7 84.7 84.1 83.8 83.1	6	152	.4	102	7075	3209
FXO-FXO 10° (254mm) Divided Fluid End	5 4-1/2 4 3-1/2	127.0 114.3 101.6 88.9	223 179 138 102	319 256 197 146	772 951 1206 1500	54.28 66.86 84.79 105.47	15,150	6872	70	329	118.2 116.8 114.2 105.0	4	102	3	76	8300	3765
FO-FXO 10" (2545mm) Divided Fluid End	7-1/4 7 6-3/4 6-1/2 8 5-1/2 5	184.2 177.8 171.5 165.1 152.4 139.7 127.0	486 452 419 388 328 273 223	694 646 599 554 469 390 319	367 393 423 457 536 638 772	25.80 27.63 29.74 32.13 37.69 44.86 54.28	15,150	6872	70	329	122.4 121.9 121.6 121.7 120.7 119.5 118.2	6	152	3	76	10500	4763

* Cast steel fluid cylinders tested to 7000 pounds available as extra equipment.

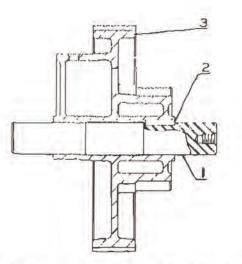
+ Fluid cylinder liners and pistons are interchangeable in all sizes in the tables except for FF cylinders fitted with 4-1/2" parts and FD cylinders fitted with 5-1/2" parts.

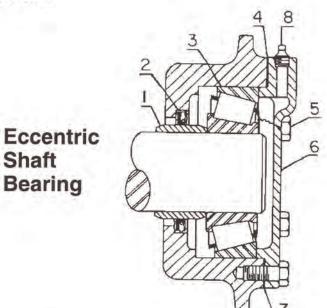
TOS DRILLING SUPPLY ____

FXG 6" Stroke Duplex Power Pump



Jackshaft

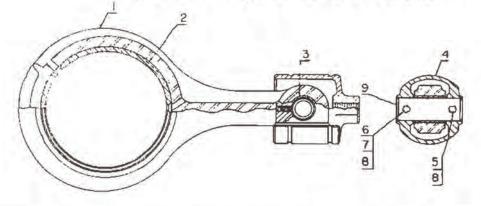


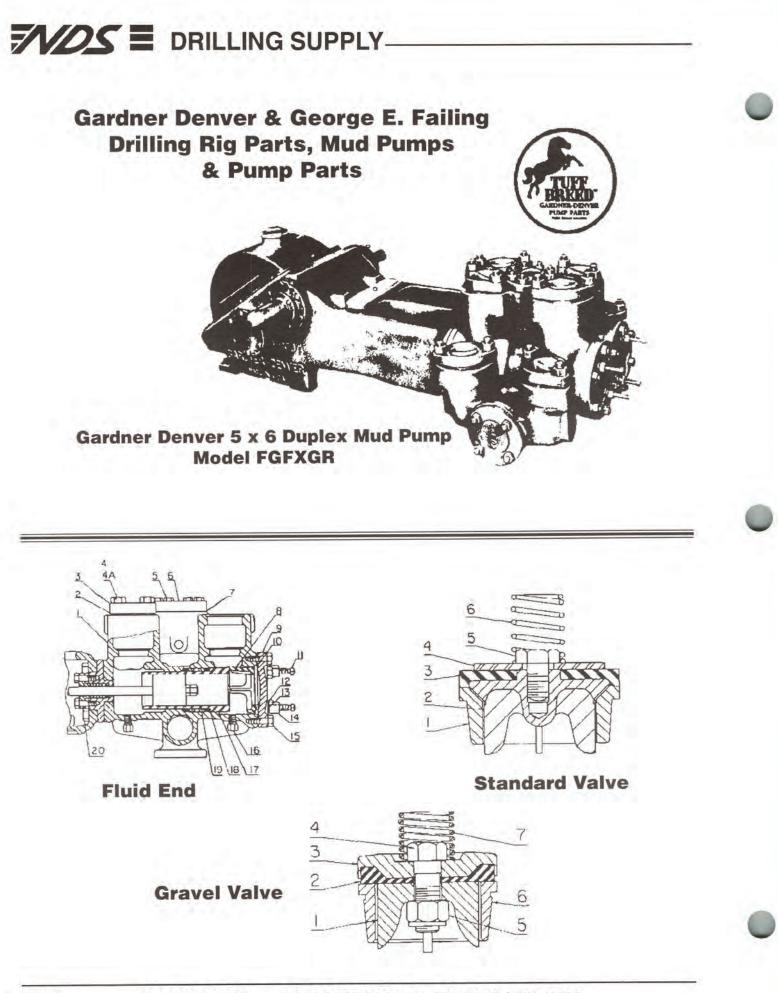


Eccentric Gear & Shaft

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Connecting Rod & Crosshead



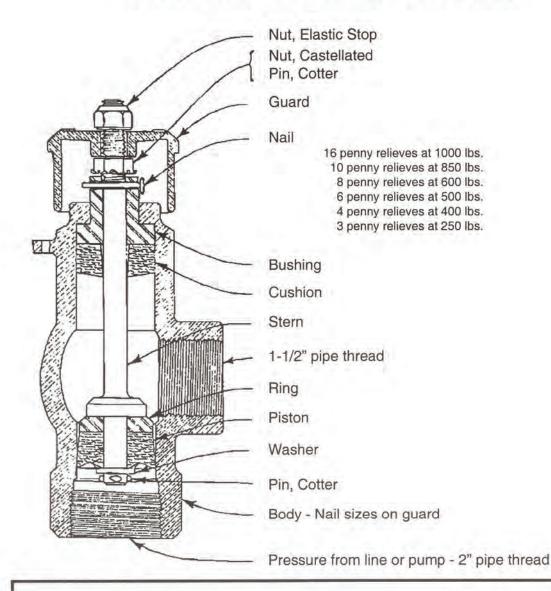


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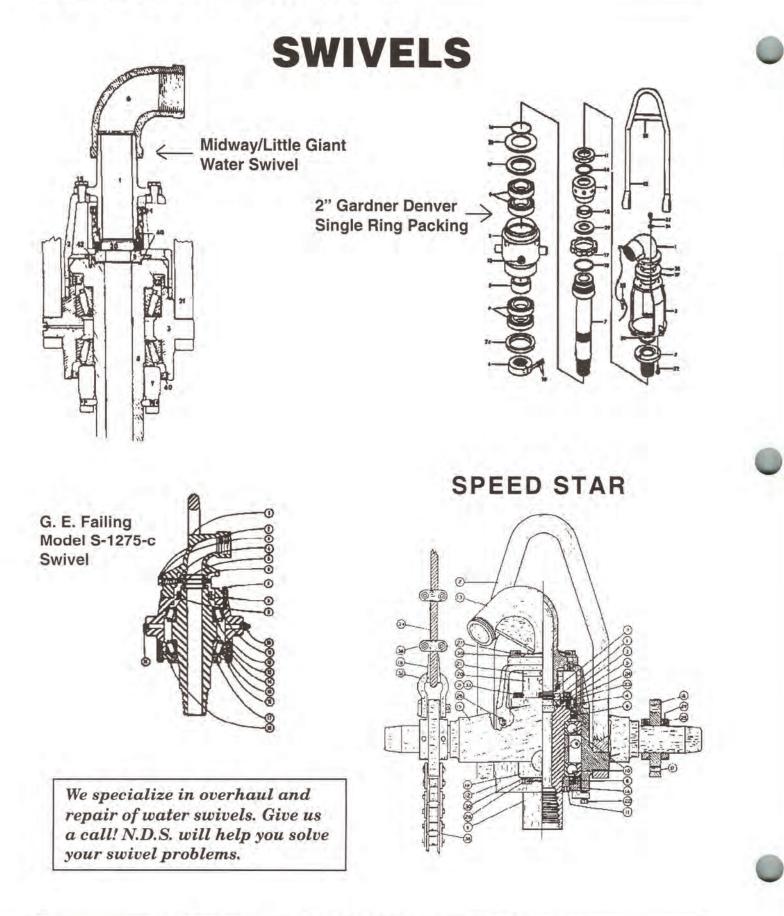
SHEAR RELIEF VALVE

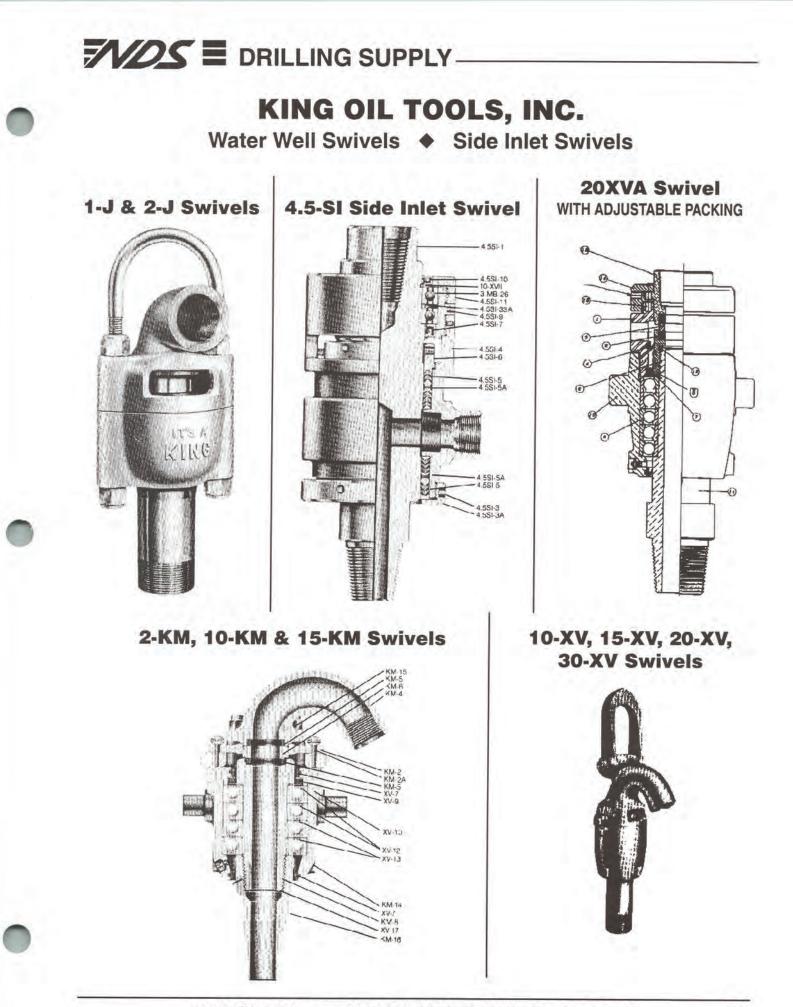


Type "F" Pressure Gauge

0-1,000 PSI

- The self-contained dampening mechanism in this gauge requires no adjustment for changes in pressure range, and gives uniformly steady pressure readings.
- The dial and internal parts are cushioned against line vibrations and the gauge window will not frost in cold weather.
- · Ideal for slush pump service, portable core drills and pipe lines.
- Has 2" N.P.T. male bottom connection.





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TOS E DRILLING SUPPLY ____

ROTARY TABLES

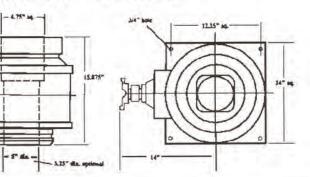
NDS specializes in rebuilding all makes and sizes of Rotary Tables

Rotary Table Specifications (1000)

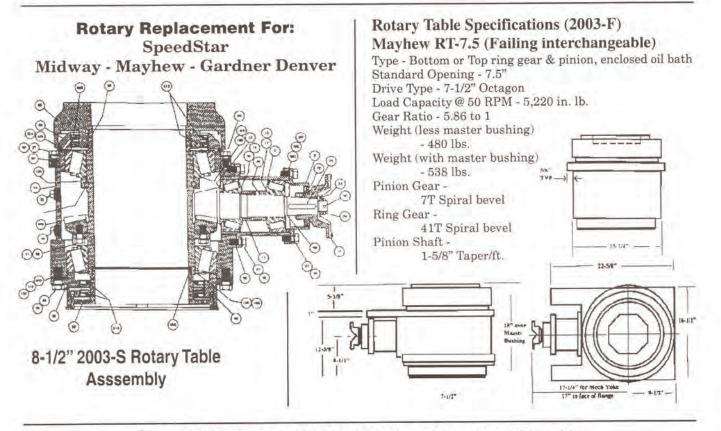
Type - Bottom or Top ring gear & pinion, enclosed oil bath Standard Opening - 5" (5-1/4" optional) Drive Type - Standard flat nut with 4-3/4" or optional 5-1/4" opening Gear Ratio - 6.66 to 1 Input Speed - 52 HP at 1700 RPM Weight - 295 lbs. Pinion Gear - 6T Spiral bevel Ring Gear - 40T Spiral bevel Max Torque - Pinion - 2,900 in. lb. Ring Gear - 19,400 in. lb. Pinion Shaft - 1-3/8" Taper/ft.

11

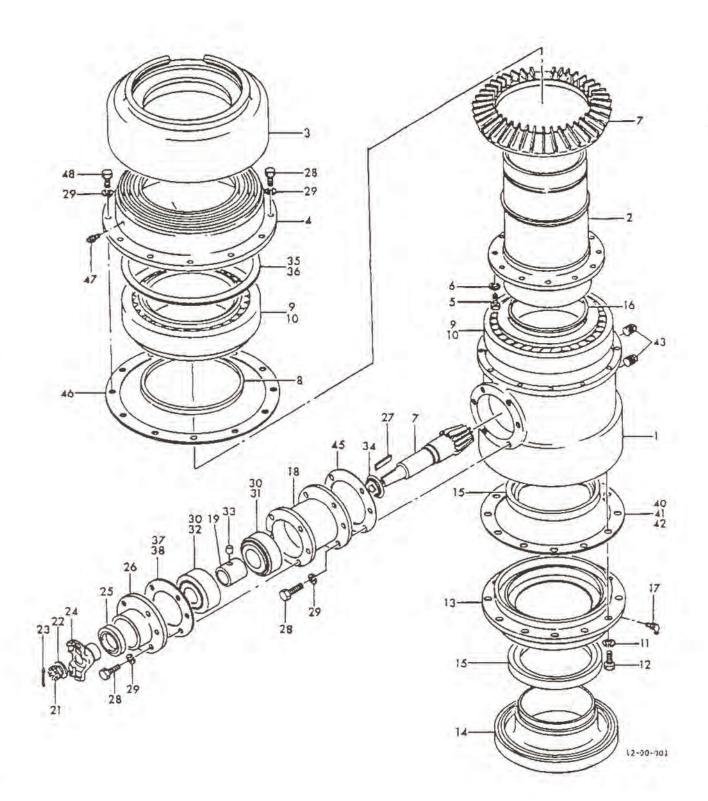
Mayhew 1000 - 603 - A & B



Mayhew RT-7.5 **Rotary Table Specifications (2003)** Type - Bottom or Top ring gear & pinion, enclosed oil bath 16.75" TRG 18.75" BRG Standard Opening - 7.5" Drive Type - 7-1/2" Octagon Load Capacity @ 50 RPM - 5,220 in. lbs. Gear Ratio - 5.86 to 1 4.875" Weight (less master bushing) - 480 lbs. 2.5" TRG Weight (with master bushing) - 538 lbs. 15" BRG Pinion Gear - 7T Spiral bevel Ring Gear - 41T Spiral bevel - 7.5" Oct -Pinion Shaft - 1-5/8" Taper/ft. Monat Banc



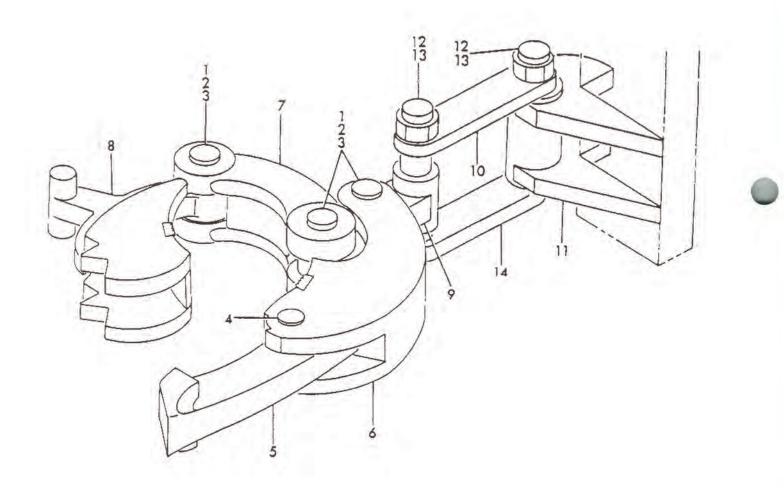
ROTARY ASSEMBLY (7-1/2")



4/2002

11A

BREAKOUT WRENCH

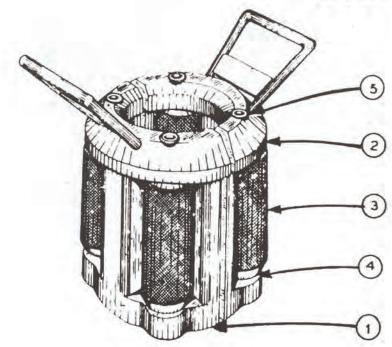


11в

BREAKOUT FORKS



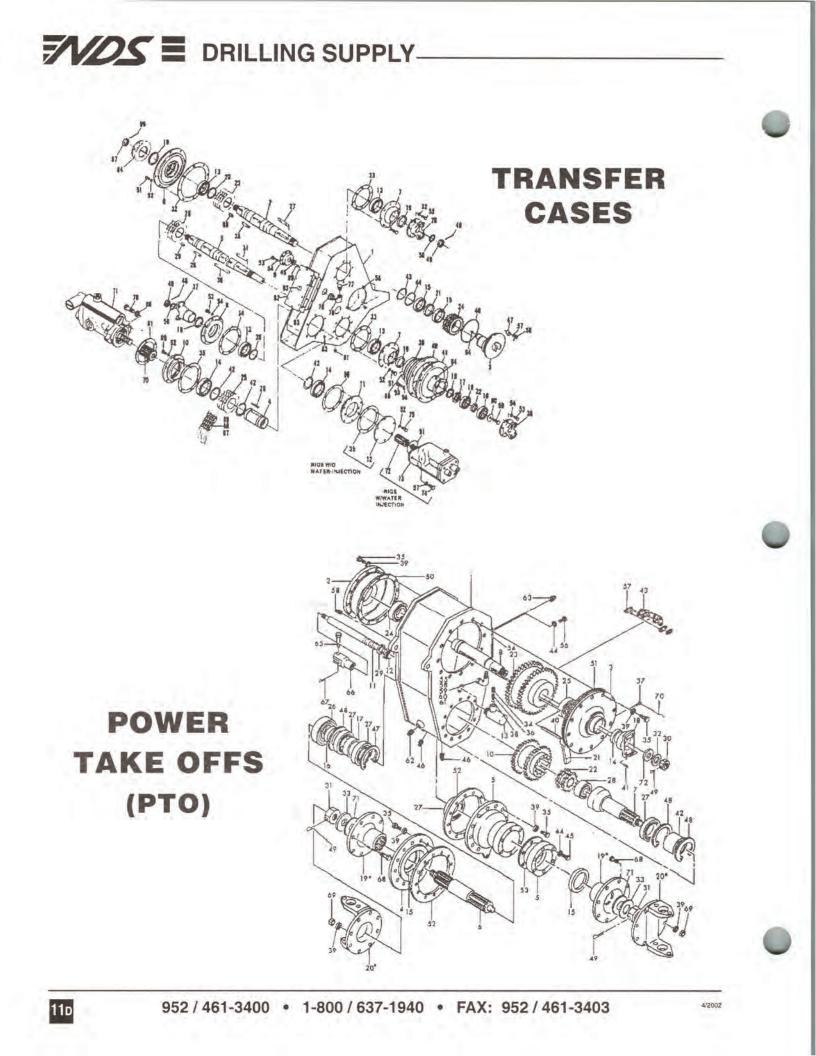
DRILLOUT SLIPS



4/2002

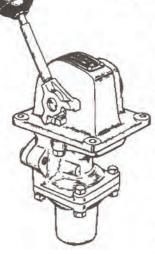
952 / 461-3400 • 1-800 / 637-1940 • FAX 952 / 461-3403

11C



"WABCO CONTROL VALVES"

H-2 CONTROLAIR® VALVE



The H-2 Type CON-TROLAIR Valve is a handle operated, 3-way normally closed, open exhaust pressure control valve. There are 3 models of the H-2 Type CON-TROLAIR Valve, identical in operation but differing in handle characteristics:

H-2-X CONTROLAIR Valve — Handle is self returning to minimum pressure position from all positions in the handle travel arc.

H-2-LX CONTROLAIR Valve — Handle latches in the maximum pressure position but is self returning to minimum position from all other positions in the handle travel arc.

H-2-FX CONTROLAIR Valve — Handle is equipped with a friction brake that will hold the handle in any position selected in the handle travel arc.

H-4 CONTROLAIR® VALVE

The H-4 CONTROLAIR Valve is a knob operated, 3-way pressure regulating valve. Arranged for panel



4/2002

mounting, this valve gives fine, vernier type pressure control in one delivery line. The knob holds in all positions and has adjustable stops to limit maximum and minimum travel.

Clockwise rotation of the knob increases pressure in the standard models. Oppposite knob action is available.

Approximate weight: 5-1/2 lbs.

H-1-A CONTROLAIR® VALVE



The H-1-A CONTROLAIR Valve is a pedal actuated 3way pressure regulating valve that is designed for installations in which its operator is standing or in which part of the valve cannot extend below floor level.

Depressing its pedal increases the outlet pressure. Raising the pedal decreases the outlet pressure. The pedal is self-returning.

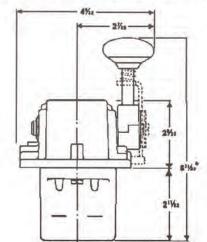
This valve is suitable for industrial control and any use where foot operated pressure control is desired. Approximate weight: 6-1/2 lbs.

H-1 CONTROLAIR® VALVE LIGHT PEDAL FORCE

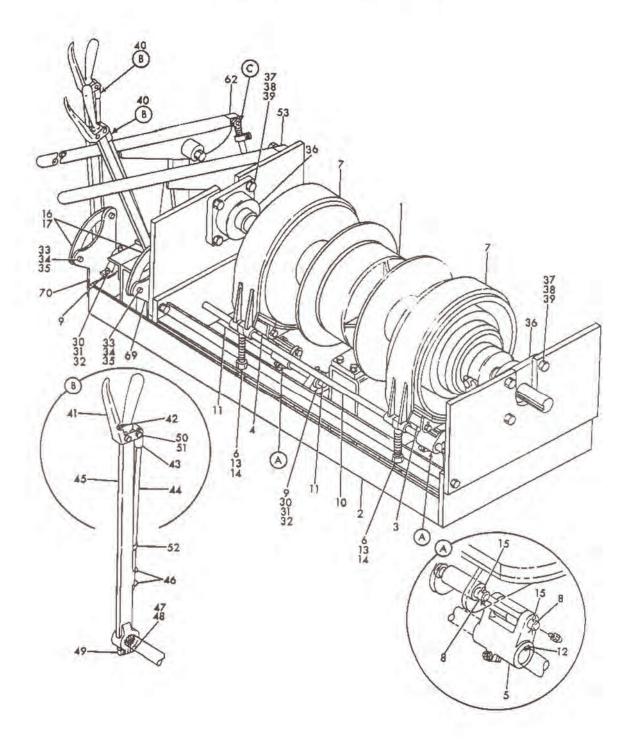
This economical version of the H-1 operates identically to the standard H-1, but has a considerably lighter pedal force that makes it especially suited for throttle controls. This model also offers an alternative piping arrangement as the valve portion from the H-2 version is utilized. A formed steel pedal with a rubber tread is utilized on this model.

Approximate weight: 6 lbs.

2HA-2 SHORT CONTROLAIR® VALVE



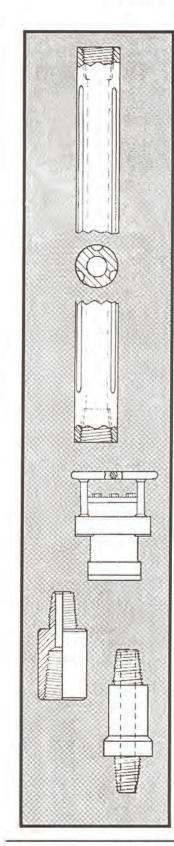
"Drawworks"



11F

TOS E DRILLING SUPPLY _____

KELLY BARS & BUSHINGS



12/00

KELLY BARS

A variety of round fluted kellys are manufactured. The kellys have the following features:

- manufactured from 4140 heat-treated alloy steel
- all kellys are straightened
- · any thread combination available including left hand threads
- various sizes and styles are available from stock

To order, specify: Outside diameter, length, number and size of flutes, thread size, type of drill rig, and any inside diameter requirements.

KELLY DRIVE BUSHINGS

Drive bushings for round fluted kellys are manufactured at our facilities. The drive bushings have the following features:

- · heat treated to 40 45 RC
- hardened keys available in some sizes

To order, specify: Type of rig, size of kelly, number and size of flutes.

KELLY SAVERS & SWIVEL SUBS

Adapters for either end of the kelly are usually available from stock. Their features are as follows:

- manufactured from 4140 heat-treated alloy steel
- any thread combination

To order, specify: Outside diameter, length from shoulder to shoulder, thread size, and any inside diameter requirements.

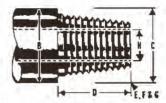
THREAD IDENTIFICATION CHART

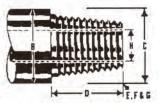
Sub and adapters available with any combination of threads. Special thread adapters manufactured on special order.

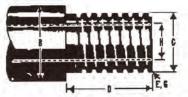
- A Nominal Pipe Size
- B Outside Diameter of Tool Joint
- C Major Thread Diameter or Diameter at Shoulder
- D Length of Pin

E — Threads per Inch

- F Taper per Foot G — Threaded Form
- H Tool Joint Bore







TOOL JOINT

13

FLUSH JOINT TAPERED THREAD

FLUSH JOINT STRAIGHT THREAD

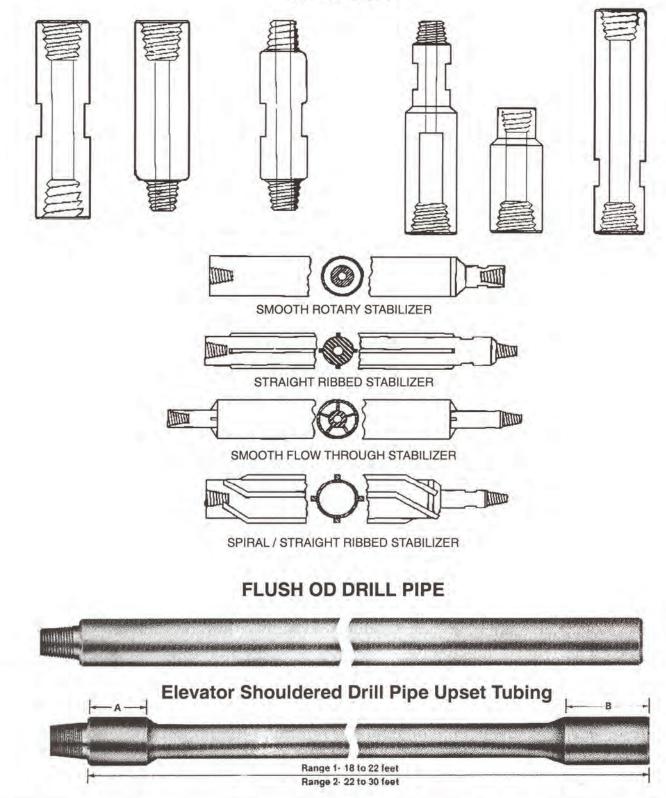
1200

Name	A	В	С	D	E	F	G	H
FOOL JOINTS:								-
2-3/8" API Regular	2-3/8"	3-1/8"	2-5/8"	3"	5"	3"	60° API	1"
2-7/8" API Regular	2-7/8"	3-3/4"	3"	3-1/2"	5"	3"	60° API	1-1/4"
3-1/2" API Regular	3-1/2"	4-1/4"	3-1/2"	3-3/4"	5"	3"	60° API	1-1/2"
4-1/2" API Regular	4-1/2"	5-1/2"	4-5/8"	4-1/4"	5"	3"	60° API	2-1/4"
2-3/8" API Internal Flush	2-3/8"	3-3/8"	2-7/8"	3"	4"	2"	60° API	1-3/4"
2-7/8" API Internal Flush	2-7/8"	4-1/8"	3-25/64"	3-1/2"	4"	2"	60° API	2-1/8"
3-1/2" API Internal Flush	3-1/2"	4-3/4"	4-1/64"	4"	4"	2"	60° API	2-11/16
2-3/8" Mayhew Junior	2-3/8"	2-3/4"	2-21/64"	2-1/4"	4"	2"	60° Mod. API	1-1/2"
2-3/8" Mayhew Regular	2-3/8"	3-1/4"	2-35/64"	3"	4"	1-1/2"	60° Mod. API	1-5/8"
2-7/8" Mayhew Full Hole	2-7/8"	3-3/4"	3-3/64"	3-3/8"	4"	1-1/2"	60° Mod. API	2"
2-3/8" Failing Exploration	2-3/8"	3-1/8"	2-1/2"	2-3/4"	4"	2"	60° Mod. API	1-1/2"
2-7/8" Failing Exploration	2-7/8"	3-3/4"	3-1/8"	3-1/4"	4"	2"	60° Mod. API	1-7/8"
2-3/8" Hughes Acme Regular	2-3/8"	3-1/4"	2-19/32"	3"	4"	3-3/8"	29° Acme	1-1/4"
2-7/8" Hughes Acme Regular	2-7/8"	3-3/4"	2-63/64"	3-1/2"	4"	3-3/8"	29° Acme	1-1/4"
3-1/2" Hughes Acme Regular	3-1/2"	4-1/4"	3-17/32"	3-1/2"	4"	3-3/8"	29° Acme	1-3/4"
2-3/8" Winter Weiss	2-3/8"	3-1/4"	2-35/64"	3"	4"	1-1/2"	60° Mod. API	1-1/2"
2-7/8" Winter Weiss	2-7/8"	3-7/16"	2-35/64"	3"	4"	1-1/2"	60° Mod. API	1-1/2"
2-7/8" API Full Hole	2-7/8"	4-1/4"	3-5/8"	3-1/2"	5"	3"	60° Mod. API	2-1/8"
3-1/2" API Full Hole	3-1/2"	4-5/8"	4"	3-3/4"	5"	3"	60° Mod. API	2-7/16"
E-Rod	1-5/16"	1-5/16"	1"	1-1/2"	3"		Sq. Thd.	7/16"
A-Rod	1-5/8"	1-5/8"	1-17/64"	1-3/4"	3"		Sq. Thd.	9/16"
A-W Rod	1-3/4"	1-3/4"	1-3/8"	1-7/8"	3"		Sq. Thd.	5/8"
N-Rod	2-3/8"	2-3/8"	1-7/8"	2-3/8"	4"		Sq. Thd.	1"
NW-Rod	2-5/8"	2-5/8"	2-7/32"	2-3/4"	3"		Sq. Thd.	1-3/8"
N-Rod Failing Type 3-Thd.	2-3/8"	2-3/8"	1-7/8"	2-3/4"	3"		Sq. Thd.	1-1/8"
Tapered Acme N-Rod ELI	2-3/8"	2-3/8"	1-63/64"	2"	4"	2-1/8"	29° Acme	1"

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(IN STOCK)



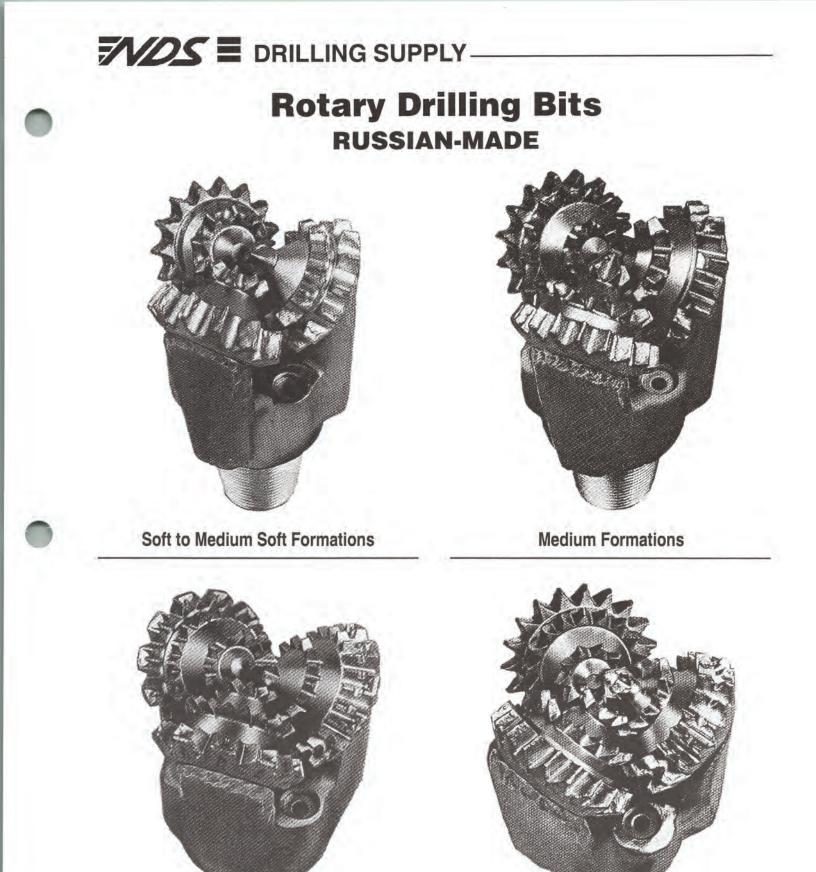
952 / 461-3400 • 1-800 / 637-1940 • FAX 952 / 461-3403



952/461-3400 • 1-800/637-1940 • FAX 952/461-3403

12/00

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Hard Formations

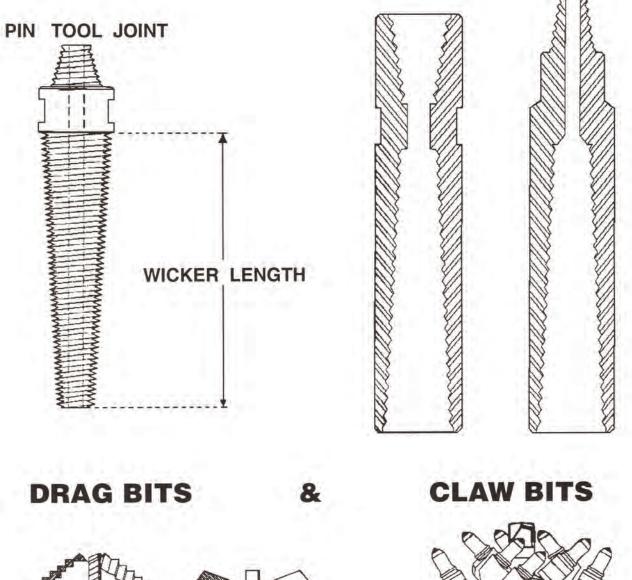
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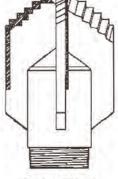
Medium to Medium Hard Formations

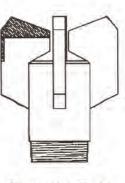


TAPER TAPS & OVERSHOTS

(IN STOCK)







Step Type

Chevron Type



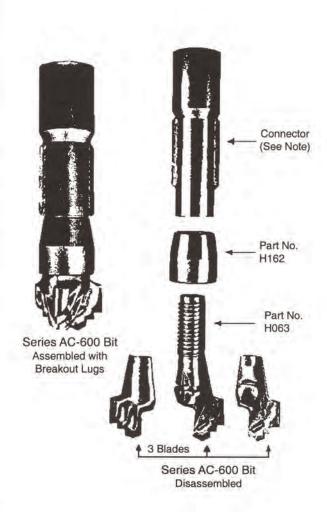
Replaceable Blade Bits • Series C-600

Blade sizes 3-7/8" (98.4mm) through 6-3/4" (171.4mm) for air, water or mud.

The Series AC-600 bit is designed for heavy weight drilling, usually employing the use of 2-3/8" (60.3mm) or 2-7/8 (73mm) tool joint or heavy-duty drill pipe to drill holes from 4-1/4" (108mm) through 5-5/8" (142.9mm). While drilling through shale and other formations of similar strength with 6" (152.4mm) or larger bits using 3-1/2" (88.9mm) and 4-1/2" (114.3mm) drill pipe, it is recommended that Type SH-800 bits be used. The AC-600 bits in sizes 3-7/8" (98.4mm) through 4-1/8" (104.8mm) are for air drilling only.

Part	the second s	1.1.1.1	ox. Wt.
Number	Part Name	Lbs.	Kg.
H063	Bit Shank, 3-Blade	4	1.8
H064	Bit Shank, 4-Blade	4	1.8
H162	Locking Bowl	3.5	1.5
H164	Extra Heavy-Duty Locking Bowl	3.8	1.7
H361 Not shown	 3-Blade Reaming Stabilizer (slip-on, friction-held, no threads). Reamers should conform to bit blade size. (Not to be used when using connectors with breakout lugs) 	6	2.7
H262-0002	2-7/8" A.P.I Regular Tool Joint Pin Connector with breakout lugs	16	7.2
H261-0015	2-7/8" Failing Exploration Tool Joint Box Connector with breakout lugs	10	4.5
H261-0013	2-7/8" Mayhew Full-Hole Tool Joint Box Connector with breakout lugs	12	5.4
H261-0012	2-3/8" Mayhew Regular Tool Joint Box Connector with breakout lugs	9.5	4.3
H261-0014	2-3/8" Failing Exploration Tool Joint Box Connector with breakout lugs	9.5	4.3
H261-1614	2-3/8" Failing CFD-1- 16" (406.4mm) length Tool Joint Box Connector with breakout lugs	16	7.20
H261-1314	2-3/8" Failing CFD-2 13" (330.2mm) length Tool Joint Box Connector with breakout lugs	15	6.80
H262-0001	2-3/8" A.P.I. Regular Tool Joint Pin Connector with breakout lugs	9.5	4.3
H261-0016	2-3/8" Hughes Acme Tool Joint Box Connector with breakout lugs	9.5	4.3
H261-0006	2-3/8" A.P.I. Internal Flush Tool Joint Box Connector with breakout lugs	10	4.54
H261-0011	Mayhew Junior Tool Joint Box Connector with breakout lugs	6.5	2.98
H263-0045	3-Thread N-Rod Box Connector (without lugs)	6	2.72
H263-0039	4-Thread N-Rod Box Connector (without lugs)	6	2.72

BODY PARTS — SERIES AC-600



*Use only with heavy-duty 4-Blade Insert Blades

WATER WELL PRODUCTS

JET-LUBE Waterwell and Environmental Drilling Products have long been recognized as the industry standard. Whether the products are specialty lubricants, thread compounds and sealants used on drill pipe collars, stabs, subs, wire and cable or those products used on pumps, compressors, potable water connections, etc., JET-LUBE products have been "tested tough" on rigs and job sites all over the world for almost half a century.

JET-LUBE has long been a member and active supporter of the NATIONAL GROUND WATER ASSOCIATION and will always endeavor to bring to market only those products which protect our most precious of natural resources water.

JLS® (JET-LUBE SPECIAL) Drill Pipe Compound

JET-LUBE's most economical drill pipe compound. Designed from the same materials as KOPR-KOTE and JET-LUBE 21 for use in light to medium drilling conditions in sandy formations. Excellent for use where a lighter duty drill pipe compound will provide adequate protection and performance. Lead-free and environmentally safe.

Service Rating: 0° F to 450° F -18° C to 232° C

KOPR-KOTE® Premium Pipe Compound

JET-LUBE's patented, heavy duty, environmentally preferred drill pipe compound provides maximum protection against galling, seizing and downhole makeup under even the most challenging of drilling conditions.

KOPR-KOTE contains copper flake, graphite, CZ-EX® (JET-LUBE's extreme pressure-additive) and rust and corrosion inhibitors in a water resistant aluminum complex grease carrier. KOPR-KOTE is formulated to prevent excessive circumferential makeup and assure full hydraulic efficiency. KOPR-KOTE contains no lead, zinc, PTFE or other materials which may be affected by elevated temperatures. KOPR-KOTE is unequalled in providing thread protection in demanding environments.

327-1000

WELL-GUARD

WELL GUARD®

Monitor Well Drill Compound

High performance thread compound designed for monitor well and environmentally sensitive drilling applications requiring use of a petroleum hydrocarbon-free product. WELL GUARD provides maximum protection against galling, seizing and damage to threads while maintaining the integrity of monitor well and core samplings. Test data on request.

Service Rating: -10° F to 400° F -23° C to 204° C



JET-LUBE 21® Drill Pipe Compound

Formulated and blended from the same ingredients as **KOPR-KOTE** specifically for intermediate drilling conditions in softer formations. Environmentally safe, lead-free product can be used throughout the entire drill string "from the swivel to the bit" - on drill collars, tool joints, etc. **JET-LUBE 21** is a medium priced compound and the professional product choice for all intermediate level drilling applications.

Service Rating: 0° F to 450° F -18° C to 232° C

RD-N[™] Rock Drill Oil

Premium synthetic rock drill oil for use in monitor well and environmentally sensitive applications where the use of a petroleum hydrocarbon-free product is necessitated. **RD-N** provides lubrication for all makes of pneumatic tools and prevents premature wear on hammer bits. **RD-N** exceeds all current EPA guidelines. ISO 100/ SAE 30. May be used as a wire rope lubricant or hydraulic oil where petroleum-based products are not permitted. Test results on request.

Available in one and five gallon white, plastic resealable containers.

TOS E DRILLING SUPPLY ____

WIRE ROPE HOW TO MEASURE WIRE ROPE FOR THE WATER WELL AND OIL WELL DRILLER Wire rope is usually manufactured slightly larger than the nominal diameter. This is to allow for stretch factors after installation to insure the proper diameter when in use. 6 X 21 CABLE TOOL **6 X 7 SANDLINE** DRILLING LINE (Swabbing Line/Bailing Line) Left Reg. Lay Bright Finish - Right Reg. Lay Polypropylene Core IPS grade Polypropylene Core IPS grade Size **Breaking Strength** Size Breaking Strength Weight per Ft. Weight per Ft. Size (Diameter) (In Tons) (In Pounds) (Diameter) (In Tons) (In Pounds) (Diameter) WRONG 10.7 5/16" 1/2" 42 4.1 .15 5/16" 5/8" 16.7 .66 3/8" 5.86 .21 3/8" 3/4" 23.8 .95 7/16" 7.93 .29 7/16" deal to balanda 7/8" 1.29 1/2" 32.2 10.3 .38 1/2" 12 41.8 1.68 9/16" 13.0 .48 9/16" 5/8" 15.9 .59 5/8" 3/4"

19 X 7 ROTATION RESISTANT Non-Spin Independent Wire Rope Core

EIPS grade

Weight per Ft.

(In Pounds)

.177

.25

.35

.45

.58

.71

1.02

1.39

Breaking Strength

(In Tons)

4.3

6.15

8.33

10.8

13.6

16.8

24. 32.5

7/8"

OS-CS

-			and the second se
No.	15	Swaged	Socket

In mechanically swaged fittings, high pressure presses and precision dies cause metal of the socket to flow around wires and strands to offer the ultimate in compactness and strength with minimum weight. Material is weldless, drop-forged steel. Normally, only regular lay rope is used. Swaged assemblies are inter-

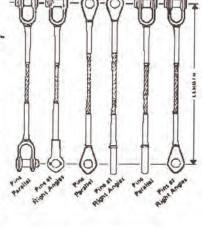
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changeable with poured sockets up through 2" rope diameters.



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Assembly length is measured from centerline of pins for both open and closed sockets.



CS-CS

05-05

Rope		6 x 37 RC
Dia.	IPS	XIP
1/4	.588	.69
5/16	.916	1,05
3/8	1.3	1.5
7/16	1.778	2.04
1/2	2.3	2.66
9/16	2.9	3.36
5/8	3.58	4.12
3/4	5.12	5.88
7/8	6.92	7.96
1	8.98	10.34
1-1/8	11.3	13.
1-1/4	13.88	15.98
1-3/8	16.7	19.2
1-1/2	19.78	22.8
1-3/4	26.6	30.6
2	34.4	39.6
2-1/4	43.	49.4
2-1/2	52.4	60.4

CLOSED SOCKET

Rope Dia.	c	D	E	F	PIN	Α,	L (Approx.)	Rope Dia.	c	D	E	Α.	L. (Approx.)
1/4	11/16	5/16	1-1/2	1-3/8	.688	.438	4-7/16	1/4	1-7/16	.750	1/2	.438	3-15/16
5/16	13/16	13/32	1-3/4	1-5/8	.812	.688	5-15/16	5/16	1-11/16	.875	11/16	.688	5-1/8
3/8	13/16	13/32	1-3/4	1-5/8	.812	.688	5-15/16	3/8	1-11/16	.875	11/16	.688	5-1/8
7/16	1	1/2	2	2	1.00	.875	7-5/8	7/16	2	1.063	7/8	.875	6-5/8
1/2	1	1/2	2	2	1.00	.875	7-5/8	1/2	2	1.063	7/8	.875	6-5/8
9/16	1-1/4	5/8	2-1/4	2-1/2	1.19	1.125	9-3/16	9/16	2-1/2	1.250	1-1/8	1.125	8-5/16
5/8	1-1/4	5/8	2-1/4	2-1/2	1.19	1.125	9-3/16	5/8	2-1/2	1.250	1-1/8	1.125	8-5/16
3/4	1-1/2	3/4	2-3/4	3	1.38	1.375	11-1/4	3/4	3	1.438	1-5/16	1.375	9-15/16
7/8	1-3/4	15/16	3-1/4	3-3/8	1.63	1.50	13-1/8	7/8	3-1/2	1.688	1-1/2	1.50	11-5/8
1	2	1-1/32	3-3/4	4	2.00	1.75	15-1/16	1	4	2.063	1-3/4	1.75	13-3/16
1-1/8	2-1/4	1-3/16	4-1/4	4-1/2	2.25	2.00	16-15/16	1-1/8	4-1/2	2.313	2	2.00	14-11/16
1-1/4	2-1/2	1-3/16	4-3/4	5	2.50	2.25	18-5/8	1-1/4	5	2.563	2-1/4	2.25	16-1/2
1-3/8	2-1/2	1-5/16	5-1/4	5-1/4	2.50	2.50	20-1/2	1-3/8	5-1/4	2.563	2-1/4	2.50	18-1/8
1-1/2	3	1-7/16	5-3/4	5-3/4	2.75	2.75	22-5/16	1-1/2	5-1/2	2.813	2-1/2	2.75	19-9/16
1-3/4	3-1/2	1-11/16	6-3/4	7	3.50	3.00	26	1-3/4	6-3/4	3.563	3	3.00	23
2	4	1-13/16	8	8	3.75	3.50	30-1/8	2	7-3/4	3.813	3-1/4	3.50	26-7/16
2-1/4*	4-1/4	2-1/8	6-3/4	8-3/4	4.25	4.00	31-1/4	2-1/4*	8-3/4	4.312	4	4.00	28-1/2
2-1/2*	4-1/4	2-1/8	6-3/4	8-3/4	4.25	4.40	33-3/8	2-1/2*	8-3/4	4.312	4	4.40	30-1/4



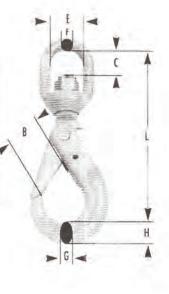
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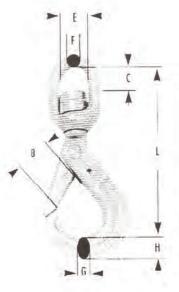
GUNNEBO SAFETY HOOKS

SAFETY HOOKS with BRONZE BUSHINGS (SWIVEL EYE TYPE)

	CHAIN	WORKING LOAD LIMIT				NSIONS CHES)				WEIGHT EACH
CODE	SIZE	*(LBS)	L	в	c	E	F	G	н	(LBS)
BKL-5/6-8	7/32	2,100	5.9	1.1	.91	1.3	.43	.55	.75	1.4
3KL-7/8-8	1/4	3,500	7.2	1.4	1.1	1.4	.47	.67	.91	2.4
BKL-10-8	3/8	7,100	8.6	1.7	1.5	1.7	.59	.99	1.1	4.4
BKL-13-8	1/2	12,000	10.9	2.1	1.7	1.9	.75	1.1	1.5	8.4
BKL-16-8	5/8	18,100	13.2	2.5	2.3	2.4	.87	1.5	1.9	15.0

* Design factor: 4:1 Proof tested and certified.





SAFETY HOOKS with BALL BEARINGS (SWIVEL EYE TYPE)

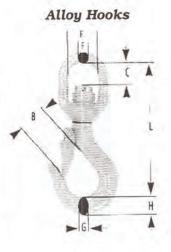
	CHAIN	WORKING			DIMEN					WEIGHT EACH
CODE	SIZE	*(LBS)	L	в	C	E	F	G	н	(LBS)
BKLK-5/6-8	7/32	2,100	5.8	1.1	.87	1.3	.43	.55	.75	1.5
BKLK-7/8-8	1/4	3,500	7.2	1.4	1.1	1.4	.47	.67	.91	2.4
BKLK-10-8	3/8	7,100	8.5	1.7	1.3	1.6	.59	.99	1.1	4.2
BKLK-13-8	1/2	12,000	10.9	2.1	1.6	1.9	.75	1.1	1.5	8.4
BKLK-16-8	5/8	18,100	13.2	2.5	2.0	2.4	.87	1.5	1.9	15.9

* Design factor: 4:1 Proof tested and certified.

SWIVEL SLING HOOKS with LATCH & BRONZE BUSHINGS (EYE TYPE)

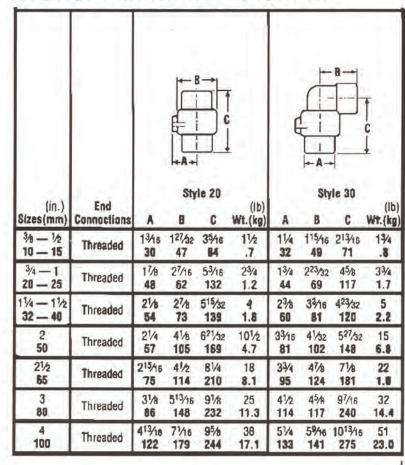
CODE	CHAIN	WORKING LOAD LIMIT *(LBS)	L	в		NSIONS CHES) C	н	E	F	WEIGHT EACH (LBS)
LKN-7/8-8	1/4	3,500	6.1	1.0	.7	1.1	.8	1.4	.5	1.9
LKN-10-8	3/8	7,100	7.4	1.4	.9	1.5	1.1	1.7	.6	3.3
LKN-13-8	1/2	12,000	9.2	1.7	1.1	1.7	1.4	1.9	.7	6.6
LKN-16-8	5/8	18,100	11.0	1.9	1.3	2.3	1.7	2.4	.9	11.2

* Design factor: 4:1 Proof tested and certified.



Chiksan Original Swivel Joints

High-pressure swivel joints



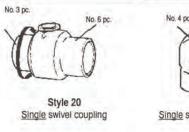
Chiksan Styles and Component Parts

Chiksan swivel joints are available from stock in eight basic styles or configurations. These styles permit 360-degree rotation and movement in one, two or three planes. They can be combined in an unlimited variety of ways to suit practically any installation.

NOTE: Although Chiksan swivel joints can be rotated while under fluid pressure, they are not recommended for services requiring continuous rotary motion.

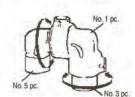
All Chiksan swivel joints are assembled using two or more standard pieces. Component piece numbers are shown here with the various Chiksan swivel joint styles.

Low-Presssure and High Pressure Swivel Joints

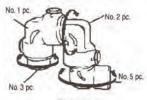




Style 30 Single swivel with one elbow

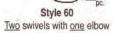


Style 50 Two swivels with two elbows



Style 80 Three swivels with three elbows







Style 10 <u>Three</u> swivels with two elbows

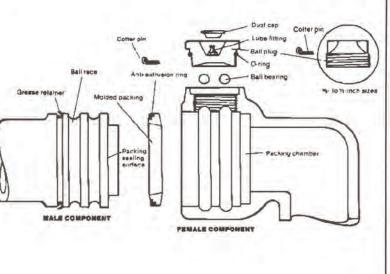


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		1.14							141.111	Once	ave Dia		
MODEL NO.	STANDARD WIRE ROPE SIZE	MAXIMUM ALLOW.	WT.	A	в	Ε	F	H1	H2	J	к	L.	м
	4-TON	1-SHEA	VE S	NATCI	H BLOC	KS, W	/ІТН НС	OK, 4	-14 INC	HES			
SB4S6BH	3/8-1/2	3/4	18	16.625	14.750	3.281	6.250	1.437	1.250	1.875	1.125	1	6
SB4S6RH	3/8-1/2	3/4	18	16.625	14.750	3.281	6.250	1,437	1.250	1.875	1.125	1	6
SB4S8BH	3/8-1/2	3/4	22	18.625	16.750	3.281	8.250	1,437	1.250	1.875	1.125	1	8
SB4S8RH	3/8-1/2	3/4	22	18.625	16.750	3.281	8.250	1,437	1.250	1.875	1.125	1	8
SB4S10B	H 3/8-1/2	3/4	34	20.625	18.750	3.281	10.250	1.437	1.250	1.875	1.125	1.250	10
SB4S10R	H 3/8-1/2	3/4	34	20.625	18.750	3.281	10.250	1,437	1.250	1.875	1.125	1.250	10
SB4S12B	H 3/8-1/2	7/8	39	22.625	20.750	3.281	12.250	1.437	1.250	1.875	1.125	1.250	12
SB4S12R	H 3/8-1/2	7/8	39	22.625	20.750	3.281	12.250	1,437	1.250	1.875	1.125	1.250	12
	8-TON	1-SHEA	VE S	SNATCI	H BLOC	KS, W	ЛТН НС	OK, 6	-14 INC	HES			
SB8S6BH	5/8-3/4	1	29	19	16.875	3.687	6.250	2	1.750	2.125	1.375	1.500	6
SB8S6RH	5/8-3/4	1	29	19	16.875	3.687	6.250	2	1.750	2.125	1.375	1.500	6
SB8S8BH	5/8-3/4	7/8	32	21	18.875	3.687	8.250	2	1.750	2.125	1.375	1.500	8
SB8S8RH	5/8-3/4	7/8	32	21	18.875	3.687	8.250	2	1.750	2.125	1.375	1.500	8
SB8S10B	H 5/8-3/4	3/4	40	23	20.875	3.687	10.250	2	1.750	2.125	1.375	1.500	10
SB8S10R	H 5/8-3/4	3/4	40	23	20.875	3.687	10.250	2	1.750	2.125	1.375	1.500	10
SB8S12B	H 5/8-3/4	7/8	46	25	22.875	3.687	12.250	2	1.750	2.125	1.375	1.500	12
SB8S12R	H 5/8-3/4	7/8	46	25	22.875	3.687	12.250	2	1.750	2.125	1.375	1.300	12
	12-TO	N 1-SHEA	VE	SNATC	H BLO	CKS, V	VITH HO	OOK, e	5-16 IN	CHES			
SB12S6B	H 3/4-7/8	1-1/8	42	20.750	18.125	4.375	6.250	2.500	2.125	2.625	1.625	2	6
SB12S6R	H 3/4-7/8	1-1/8	42	20.750	18.125	4.375	6.250	2.500	2.125	2.625	1.625	2	6
SB12S8B		1-1/8	53	22.750	20.125	4.375	8.250	2.500	2.125	2.625	1.625	2	8
SB12S8R		1-1/8	53	22.750	20.125	4.375	8.250	2.500	2.125	2.625	1.625	2	8
SB12S108		1-1/8	66	24.750	22.125	4.375	10.250	2.500	2.125	2.625	1.625	2	10
SB12S10F		1-1/8	66	24.750	22.125	4.375	10.250	2.500	2.125	2.625		2	10
SB12S128		1-1/8	75	26.750	24.125	4.375	12.250	2.500	2.125	2.625	1.625	2	12
SB12S12F	RH 3/4-7/8	1-1/8	75	26.750	24.125	4.375	12.250	2.500	2.125	2.625	1.625	2	12

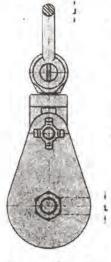
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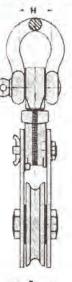
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12/00

One Sheave Snatch Block with Shackle

4 through 30-ton capacities • 4 to 1 design factor • 4 through 24-inch diameters





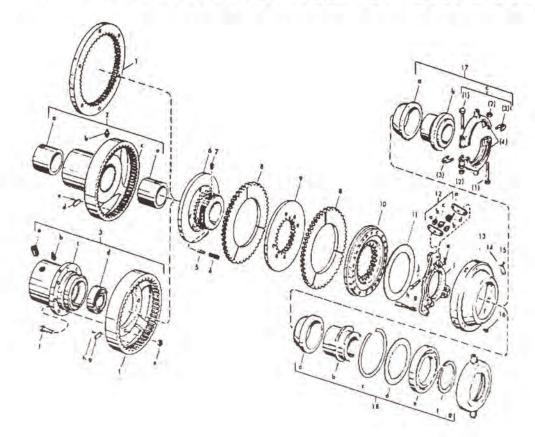


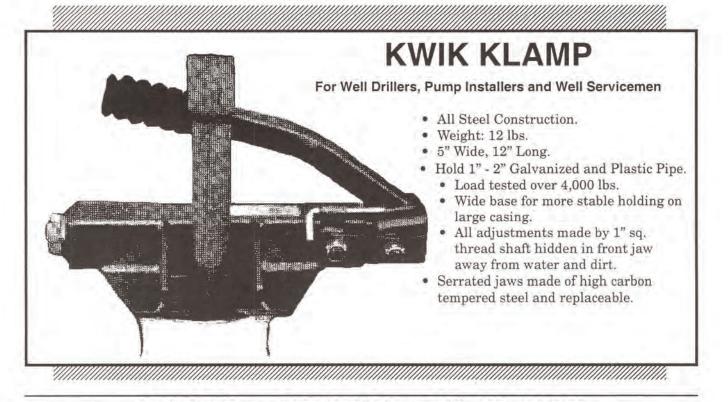
A Overall Length
B Net Length
E Thickness
F Width
H Inside Width of Shackle
J Shackle Thickness
K Shackle Width
L Center Pin Dia.
M Sheave Dia.

			- E	-								
MODEL NO.	STANDARD WIRE ROPE SIZE	MAXIMUM ALLOW.	WT.	A	в	E	F	н	J	к	Ĺ	M
	4-TON 1-	SHEAVE	SNA	TCH BL	OCKS, N	NITH SI	HACKLE	, 4-14	NCHES	5		
SB4S4BS	3/8-1/2	3/4	15	14.375	13.500	3.281	4.750	2.250	.875	.875	1	4
SB4S4RS	3/8-1/2	3/4	15	14.375	13.500	3.281	4.750	2.250	.875	.875	1	4
SB4S6BS	3/8-1/2	3/4	18	16.500	15.625	3.281	6.250	2.250	.875	.875	1	6
SB4S6RS	3/8-1/2	3/4	18	16.500	15.625	3.281	6.250	2.250	.875	.875	1	6
SB4S8BS	3/8-1/2	3/4	22	18.500	17.625	3.281	8.250	2.250	.875	.875	1	8
SB4S8RS	3/8-1/2	3/4	22	18.500	17.625	3.281	8.250	2.250	.875	.875	1	8
SB4S10BS	3/8-1/2	3/4	34	20.500	19.625	3.281	10.250	2.250	.875	.875	1.250	10
SB4S10RS	3/8-1/2	3/4	34	20.500	19.625	3.281	10.250	2.250	.875	.875	1.250	10
SB4S12BS	3/8-1/2	7/8	39	22.500	21.625	3.281	12.250	2.250	.875	.875	1.250	12
SB4S12RS	3/8-1/2	7/8	39	22.500	21.625	3.281	12.250	2.250	.875	.875	1.250	12
	8-TON 1-	SHEAVE	SNA	TCH BL	OCKS, N	WITH SH	ACKLE	, 6-14 I	NCHES	5		
SB8S6BS	5/8-3/4	1	29	19.250	18.250	3.687	6.250	2.562	1	1	1.500	6
SB8S6RS	5/8-3/4	1	29	19.250	18.250	3.687	6.250	2.562	1	1	1.500	6
SB8S8BS	5/8-3/4	7/8	33	21.250	20.250	3.687	8.250	2.562	1	1	1.500	8
SB8S8RS	5/8-3/4	7/8	33	21.250	20.250	3.687	8.250	2.562	1	1	1.500	8
SB8S10BS	5/8-3/4	3/4	41	23.250	22.250	3.687	10.250	2.562	1	1	1.500	10
SB8S10RS	5/8-3/4	3/4	41	23.250	22.250	3.687	10.250	2.562	1	1	1.500	10
SB8S12BS	5/8-3/4	7/8	46	25.250	24.250	3.687	12.250	2.562	1	1	1.500	12
SB8S12RS	5/8-3/4	7/8	46	25.250	24.250	3.687	12.250	2.562	1	1	1.500	12
	12-TON 1	-SHEAVE	SNA	TCH BL	OCKS,	WITH S	HACKLE	E, 6-16	NCHE	S		
SB12S6BS	3/4-7/8	1-1/8	42	21.250	20	4.375	6.250	3.125	1.250	1.250	2	6
SB12S6RS	3/4-7/8	1-1/8	42	21.250	20	4.375	6.250	3.125	1.250	1.250	2	6
SB12S8BS	3/4-7/8	1-1/8	53	23.250	22	4.375	8.250	3.125	1.250	1.250	2	8
SB12S8RS	3/4-7/8	1-1/8	53	23.250	22	4.375	8.250	3.125	1.250	1.250	2	8
SB12S10B	S 3/4-7/8	1-1/8	66	25.250	24	4.375	10.250	3.125	1.250	1.250	2	10
SB12S10R	S 3/4-7/8	1-1/8	66	25.250	24	4.375	10.250	3.125	1.250	1.250	2	10
SB12S12B	S 3/4-7/8	1-1/8	75	27.250	26	4.375	12.250	3.125	1.250	1.250	2	12
SB12S12R		1-1/8	75	27.250	26	4.375	12.250	3.125	1.250	1.250	2	12

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Twin Disc Mechanical Clutch Parts



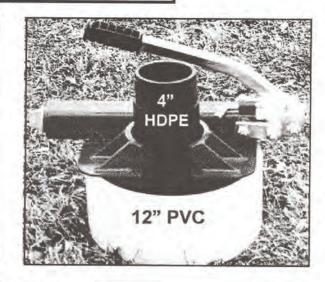


27

KWIK KLAMP 2

Designed to hold pipe sizes 2" • 2-1/2" • 3" • 4"





1/2⁺ safety pin

carbide tippe grippers

7/8" Tension adjustment

screw located in front jaw

The all new heavy duty **KWIK KLAMP2** is the drillers' answer for holding the larger pipe sizes 2-1/2", 3" and 4". **KWIK KLAMP2** is basically an enlarged version of our popular **KWIK KLAMP** for pipe sizes 1" through 2" with many of the same features.

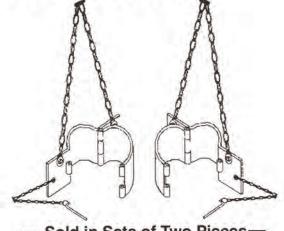
The tool has been used world wide by environmental drillers, pump installers, well servicemen and water well drillers.

- Main body is contructed of 2" and 2-1/2" 1/4" wall steel tube.
- Easy to operate, working on over center locking when downward pressure is applied to a 19" lever handle.
- 1/2" Safety pin used to prevent accidental unclamping.

- Kwik Klamp2 allows workers to bring pipe or drill joint up to an easy working level.
- The tool weighs only 30 lbs. and is 20" long x 7-1/2" wide.
- Jaws are equipped with 16 carbide tipped grippers.
- Excellent holding capability with load tests done over 7,000 lbs.
- Designed to hold pipes 2", 2-1/2", 3" and 4" PVC, HDPE, Stainless Steel and galvanized steel.
- KWIK KLAMP is one of the safest time-saving tools you will ever own.

PVC ELEVATORS FOR BELLED END CASING

PART #	PIPE	WE	IGHT	
	Casing Size	Elevator OD	Lbs.	Kgs.
PVCPE200	2"	2-3/8"	15	6.8
PVCPE300	3"	3-1/2"	18	8.2
PVCPE400	4"	4-1/2"	22	10.0
PVCPE412	4-1/2"	5"	22	10.0
PVCPE500	5"	5-1/2"	24	10.9
PVCPE600	6"	6-5/8"	26	11.8
PVCPE614	6-1/4"	6.9"	26	11.8
PVCPE800	8"	8-5/8"	32	14.5
PVCPE1034	10"	10-3/4"	56	25.4
PVCPE1234	12"	12-3/4"	60	27.2
PVCPE1600	16"	16-3/4"	60	27.2



Sold in Sets of Two Pieces-1/4" Steel Construction. Safer than Ropes or Loop Chains.

SLIDE SCREW HEEL BASE

29

JS (PVC Pipe Clamps)

- Three sizes, 1/2"-2", 2"-6", 8"-10"
- Excellent on FLUSH JOINT PIPE
- Strong but lightweight using an aluminum alloy base plate.
- Large opening in base plates allows couplings to pass through
- Tested to 4000 lbs.
- Field Proven, can be used in both the MONITORING and WATER WELL market.

12/00

TECHNICAL DATA

MODEL PIPE SIZES		MAX. OPENING	BASE PLATE	CONSTRUCTION	WT/LB
122JS	1/2" to 2"	3"	7-1/2" x 5-3/4"	Aluminum / Brass	7.00
26JS	2" to 6"	7-1/2"	16" x 10-1/2"	Aluminum / Brass	23.00
810JS	8" to 10"	12"	22-1/2" x 18-1/2"	Aluminum / Brass	66.00

PART NAME	NUMBER REQ.	122JS	WT.	26JS	WT.	810JS	WT.
Nut, Adjusting	1	122JS-01	.80	26JS-01	3.10	810JS-01	4.50
Cap Screw, Adj. Nut	2	122JS-01A	.10	26JS-01A	.10	810JS-01A	.10
Screw w/ Handle	1	122JS-02	.35	26JS-02	2.90	810JS-02	8.00
Slide	1	122JS-03	.50	26JS-03	1.40	810JS-03	5.00
Retainer Pin, Slide	2	122JS-03A	.01	26JS-03A	.01	810JS-03A	.01
Set Screw, Slide	2	122JS-03B	.01	26JS-03B	.01	810JS-03B	.01
Heel	1	122JS-04	1.00	26JS-04	3.00	810JS-04	10.00
Cap Screw, Heel	2	122JS-04A	.10	26JS-04A	.10	810JS-04A	.10
Base Plate	1	122JS-05	1.60	26JS-05	11.50	810JS-05	37.00
Slide Assembly	OPTION	122JS-06	1.50	26JS-06	4.00	810JS-06	13.00

DADTO LICT

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HEAVY DUTY PIPE ELEVATORS

ALL STEEL FABRICATED CONSTRUCTION

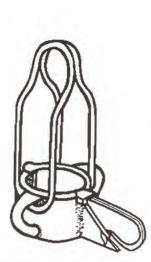
A necessary item for the water well driller which as a time saver will pay for itself many times.

- Decrease handling time
- Increase productivity
- Reduce accidents

PERFECT FOR:

11/04

Casing Installation Pulling Pump Column Setting Well Screen



ID OF PIPE	OD OF PIPE	WEIGHT EA. ELEVATOR
1"	1-5/16"	10#
1-1/4"	1-5/8"	11#
1-1/2"	1-7/8"	12#
2"	2-3/8"	16#
2-1/2"	2-7/8"	17#
3"	3-1/2"	22#
4"	4-1/2"	24#
4-1/2"	5"	24#
5"	5-9/16"	27#
6"	6-5/8"	38#
8"	8-5/8"	83#
10"	10-3/4"	103#
12"	12-3/4"	130#
	14" 16"	139#

Sizes 10" and above have removable bails for ease of handling.

Price on Special Sizes Upon Request.

88	IGHT DUTY	1"-2" Models	P
1 Lal	PIPE EL	EVATOR	S
Ula		Rating	
	Model No.	Rating SF=4	Pipe Size
	Model No. 910WX	Rating SF=4 675 lbs.	Pipe Size 1"
	Model No.	Rating SF=4	Pipe Size

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TVDS E DRILLING COMPANY

Murphy Fast Plug Screw In Type Hoist Plug PARTS LIST FOR SHANK SIZES BAIL PART PART NAME NUMBER NUT COTTER PIN W-3 BEARING WASHER BEARING NUT BAIL W-4 B SHOULDER WASHER SPACER "Shoulder" of S-5 B Shank SHANK S-6 SAFETY SPRING BEARING S-7 SLEEVE B-8 BODY KNURLED "INSIDE TAPER" where the WORK is done TOOL JOINT **NEEDS TEFLON!** PIN OR BOX

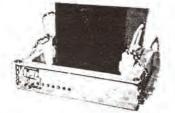
CASING LIFTER

- Quickly elevates horizontal casing from ground or truck.
- Provides perfect vertical alignment for casing coupling or welding.
- Can be installed or released in seconds.
- Holding tension increases as more weight is lifted.
- Positive force locking system prevents accidental release.
- Eliminates the use of clamps and lugs.
- 35-ton holding capacity.



12/00

ADJUSTABLE CASING HOLDER/SLIPS



Casing slips are available to meet your specific steel pipe diameter or as an adjustable slip, adjustable 1-1/2" through 8-5/8" OD. All steel welded construction with replaceable alloy dies, the casing slips are used for drill pipe, pump drop pipe or any steel pipe. Please call for quotation and rapid delivery.

TOS E DRILLING COMPANY_

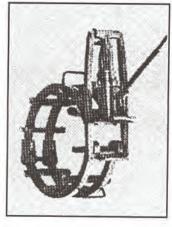
General Pipeline Alignment Clamps



FLAT CROSS BARS



HAND LEVER Simple, quick, easy to use! Tightens with hand lever! Standard in the industry for over 50 years.

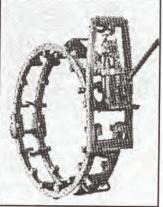


HYDRAULIC Easy to use. Pulls down tight with a hydraulic jack.



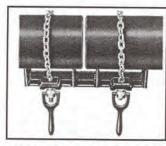


HAND LEVER Arched cross bar permits full circle welding without moving the clamp. Tightens with hand lever.



HYDRAULIC Pulls down tight with a hydrauiic jack. Arched cross bar permits full circle welding without moving the clamp.

RIDGID Pipe Welding Vises & Alignment Clamps



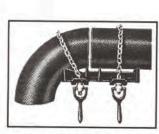
Straight Pipe Welding Vise

12/00





Angle Pipe Welding Vise



Elbow Pipe Welding Vise



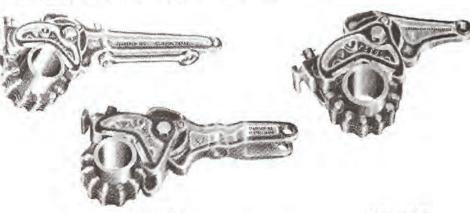
Flange Pipe Welding Vise

TOS E DRILLING COMPANY

PETOL DRILL PIPE TONGS

PETOL DRILL PIPE TONGS are designed for making up and breaking out

drill pipe, casing and pneumatic drills on light rigs. These tongs are furnished as original equipment by rig manufacturers because of their ease in handling, quick application, and ability to withstand rugged use.



CATALOG NO.	0.D.*	HANDLE LENGTH**	WEIGHT***	WORKING LOAD****
DA2344-L21	2-3/8" - 4-3/4"	21"	31 lbs.	14,000 ftlbs.
DA2344-C12	2-3/8" - 4-3/4"	12"	27 lbs.	14,000 ftlbs.
DA4174-L08	3/1/4" - 8-1/4"	8"	40 lbs.	18,000 ftlbs.
DA4174-L21	3-1/4" - 8-1/4"	21"	48 lbs.	15,000 ftlbs.
DA4174-C12	3-1/4" - 8-1/4"	12"	43 lbs.	18,000 ftlbs.
DA6184-C10	4-1/2" - 10-3/4"	10"	50 lbs.	32,000 ftlbs.
DA6184-L36	4-1/2" - 10-3/4"	36"	74 lbs.	25,000 ftlbs.

*CHAIN ASSEMBLIES MUST BE ORDERED SEPARATELY. PLEASE SPECIFY REQUIRED O.D. **CALL FACTORY FOR TORQUE ARM LENGTHS.

***WEIGHTS DO NOT INCLUDE CHAIN.

**** WORKING LOAD WILL VARY WITH DIAMETER OF PIPE. CALL FACTORY FOR INFORMATION.

DO NOT EXCEED RATINGS LISTED IN TABLE. SEE SAFETY LABEL 3 ON PAGE 8 AND SAFE PRACTICES AND PROCEDURES MANUAL ON PAGES 1-7 PRIOR TO USE.

	KEY NO.	ITEM DESCRIPTION
	1	Spring Guide
SQ - 2- 1-3 60	2	Spring
St21-0	3,4,5,6	Hanger Bolt & Nut Assembly
7	7	Handle
	8	Spring Pin Bushing
Sex Of Mart	9	Hanger
Q-13	10, 11	Spring Pin w/Cotter
26-0 0 0 0	12, 13	Jaw Bolt & Nut
	14	Insert Key Spring
-24 Fill 97	15	Insert Key
A 25-1 3 1 2 9 4 9	16	Blank Insert
15-14 17 5-0	17	Petol Insert (Diamond Point or Knurled)
0-23 6-®	18	Master Link
0-12	19	Master Link Chain Pin
144.9 C-18	20, 21	Splice Bolt & Nut
22.2	22	Special Chain Only
20 -19	23	Chain Screw Pin
A AND A A	24	Chain Screw
and the second s	25	Jaw
	26	Master Link Handle Pin
*	27	Chain Screw Nut

NO. REQ'D

1

1

11442

TOS E DRILLING COMPANY-

PETOL RIG WRENCH

The **PETOL RIG WRENCH** provides a faster and safer method of making up or breaking out drill pipe on water well and blast hole drilling rigs.

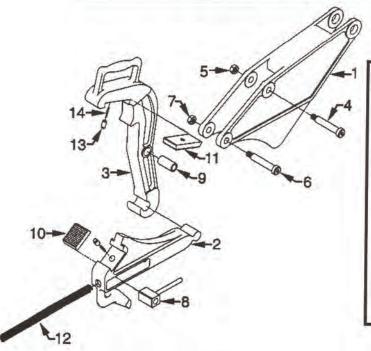
The wrench is self-adjusting and has perfect ratcheting action. Specially designed hand grips enable the operator to apply and remove the wrench with ease.

The added expense of hook jaw and insert breakage is greatly reduced through the PETOL RIG WRENCH's nonjamming feature and rugged design. Because PETOL Inserts are seated in dovetail slots, they will not shear from the wrench during use.

CATALOG NO.	O.D. CAPACITY	GRIPPING WIDTH	TORQUE ARM LENGTH	WEIGHT	WORKING LOAD
PRWA01	3-1/2" — 5"	2.25"	approx. 18"*	53 lbs.	16,000 ftlbs.

* TORQUE ARM LENGTH WILL VARY FROM 17.38" TO 19.38" DEPENDING ON PIPE O.D.

DO NO EXCEED PUBLISHED RATINGS. DO NOT STRIKE TOOL IN ANY WAY. FOLLOW OSHA, NATIONAL SAFETY COUNCIL, HAND TOOLS INSTITUTE, ETC. STANDARDS, SAFE PRACTICES & PROCEDURES.



KEY NO.	ITEM DESCRIPTION	NO. REQ'D
1	HANDLE	1
2	LOWER JAW	1
3	UPPER JAW	1
4,5	UPPER JAW BOLT & NUT	1
6,7	LOWER JAW BOLT & NUT	1
8	LOWER JAW BUSHING	1
9	UPPER JAW BUSHING	1
10	LOWER JAW INSERT	1
11	UPPER JAW INSERT	- 1
12	SPRING	111
13	INSERT KEY	2
14	INSERT KEY SPRING	2



TOS DRILLING SUPPLY ____

L-Aluminum R-Brass		K	ě.	1	1			
SIZE	AL	BR	AL	BR	AL	BR	AL	BR
1-1/4"	7.20	24.60	14.25	46.60	13.60	47.35	13.10	53.50
1-1/2"	7.20	24.60	14.25	46.60	13.60	47.35	13.85	53.50
2"	7.85	33.45	15.50	53.50	14.90	53.60	15.10	56.50
3"	13.95	69.60	24.95	105.80	24.35	105.40	24.95	96.50
4"	31.90	109.80	38.85	136.75	36.60	139.25	39.45	144.00

QUICK COUPLINGS

PART B

1 mil

PARTE

4/08

PART A









PART C

1 Elli



PART D

Int

SIZE	AL	BR	AL	BR	AL.	BR	AL	BR
1-1/4"	8.15	33.75	9.05	33.80	10.50	27.50	17.35	45.30
1-1/2"	8.15	33.75	9.05	33.80	10.50	27.50	17.35	45.30
2"	8.95	46.30	10.10	33.80	7,86	28.50	13.35	45.30
3"	16.35	77.70	18.65	89.20	15.50	43.75	22.75	65.50
4 ⁿ	34.05	132.05	34.30	122.60	17.30	91.50	27.10	95.78

Stainless Steel and Semi-Steel also available. Additional sizes available.

	1-1/2"	2"	2-1/2"	3"	4"	6"
Buna-N Gaskets	\$1.00	\$1.00	\$1.50	\$1.50	\$1.65	\$4.00

- "BOSS COUPLINGS" -

		ers I () Sickad daar		
	GROUND JOINT FEMALE	MALE	MALE / SPUD	CLAMP
1-1/4"	47.00	15.50	33.00	19.50
1-1/2"	42.00	15.50	31.80	19.50
2"	47.00	21.50	33.50	22.00
2-1/2"	112.00	37.00	75.50	30.50
3"	128.00	52.50	86.95	42.00
4"	278.00	88.90		

952 / 461-3400 • 1-800 / 637-1940 • FAX 952 / 461-3403

10401-206	- (JARUU)					• P	PRIMARY FUNCTION	AV FI	JNCT	N	0		SECONDARY FUNCTION	DAR	E	NCT	- Q		-	-		
PRODUCT	FUNCTION	PRODUCT DESCRIPTION	scosifier/Thickener	hinner/Dispersant Itrate Reducer	urfactant	ubricant uspending Agent	lay Inhibitor	Veighting Material	Vell Dev & Rehab ir-Foam Drilling	arouting & Plugging	ond Sealing foil Stabilizing	SF Certified	Vater Wells	Seismic Shot Holes	Hinerals Exploration Horizontal Dir. Drig.	Drilled Shafts & Fdn.	Monitor Holes Remediation Well	Nerriediation Treat	Fresh Water Brackish Water	Salt Water		RECOMMENDED
		• • • • • • • • • • • • • • • • • • •	_		S		C	14		0	_				1.000			_	1.000	_	B	Refer to Product Data Sheet
AQUA-CLEAR™ AE	Bacteria slime remover	Liquid diend of accus and accus enmancers		-		-		-	•		-		•		-			-			R	Refer to Product Data Sheet
AQUA-CLEAR [™] MGA	Scale remover	Granular acid and additives		+		-		_			-		•		-				•		R	Refer to Product Data Sheet
AQUA-CLEARTM MSR	Sediment/mud/clay remover	Granuar prosphate plended with dispersants				-		-	-		•	•	0	0	•	•	0	-			22	20-50 lb/100 gallons
AQUAGEL®	Gellant/viscosifier	Treated sodium montmonilonite (Sodium benionite-200 mesn)			1	+		1	-	1	2 I			0	-	_	•	_	•		22	20-50 lb/100 gallons
AQUAGEL Gold SEAL®	Gellant/viscosifier	Sodium bentonite (unitreated-200 mesn)				-		-	-		-						_	•	•	-	-	1 bag AQUA-GROUT/40 gallons water/2 bag BENSEAL
AQUA-GROUTTM/BENSEAL®	Grouting and plugging system	Yield-rate control of sodium bentonite grouting system		+		-		1			-	1			_	•		•	•	-	-	1 sack / 14 gallons water
AQUAGUARD™	Subsurface grouting material	One-sack sodium bentonite grout (granular-30 mesn)	1	+		-			-	-	-		1		-	-	_			-	æ	Refer to Product Data Sheet
ATTACK-FOAM [™]	Fire suppressant foam concentrate	Class A loam concentrate	1	+		-		1		+	-		1	•	•	2		-	•	-	ω	3-8 pints/100 gallons water
BARAFOAM®	Foaming agent	Biogradable foaming agent	1	_		-				•	-				-			1		•	-	10-20 lb/100 gallons
BARAFOS®	Thinner and dispersant	Grandular pentasodium tripolyphosphate	1	0	-					+	-		0	0	-	0	0	0		•	-	1-1/2 sacks 100 gal, drilling mud to increase density by 1 lb/gal
BAROID®	Weighting material	Ground barium sulfate	+	-	1			•		+	-			1				•	_		-	1 pail fills 0.7 ft 3
BAROID BENTONITE PELLETS	Sealing and plugging agent	Sodium bentonite pellets (untreated-1/4", 3/8", 1/2")	+	-	-	-									-	•	_	•		0	-	1 sack fills 0.68tt 3
BENSEAL®	Sealing and plugging agent	Coarse ground, granular sodium benionite (b mesh)	+	-	+	-	-								-	•	_	•	-	0	-	1 pint EZ-MUD/30 gal water/1 sack BENSEAL
BENSEAL®/EZ-MUD®Slumy	Sealing and plugging system	Polymer treated sodium bentonite grouting system	+		+	-	+			+				0	-	•		•	-	•	-	20-35 lb/100 gallons
BIO-BORETM	Honzontal directional drilling fluid concentrate	Clay-free, biogradable drilling fluid			-	1	+			+		-	1	-	_			2	_	_	-	2 sacks/300 gallions
BORE-GEL ^{1M}	Horizontal boring fluid	One-sack boring fluid system for use in HDD			-	1	+		T	+				_				•	-	0	-	1 sack fills 0.68 ft 3
CASING SEALTM	Sealing and plugging agent	Random-sized sodium bentonite mixture (8-14 mesh)	+	-	+								-	_	-	_			_		-	1-4 marts/100 nallons
CON DET®	Wetting agent	Water soluble surfactant blend	-	-		0				0		+	1		-		-			-		na dina as nacessan
CORE-LUBET	Diamond core drill rod lubricant	Linseed-based soap	+	-	+	•	+		T	-		+	Т	1	_	-	1			_		an pollons/100 mallons
DINOMULT	Wellbore stabilizing fluid	Aqueous lubricating fluid for torque reduction	+		+	٠	+			-	-	-	Т	_		•					-	3.6 minte/100 mallone
DRILFOAM®	Foaming agent	Biogradeable foaming agent	-		+		+		T	•	1	+	L			C	+			_	-	2 nations/100 nations
EVIRO-TORO®	Drilling fluid lubricant	Liquid lubricant	+	1	-	•	1		T	+	1	-	T	-	_		+				-	1.2 guindie no gailone
EZ-MUD®	Borehole stabilizer/viscosifier	PHPA liquid polymer emulsion			0	0				•	1		L	-	_	_	1			_	-	1.2 Hratis too Benone
EZ-MUD® DP	Borehole stabilizer/viscosifier	PHPA dry polymer			0	0			T	•			1	-	-	_	•			-		1-2 ID IVV Galicits
EZ-MUD® PLUS	Viscosifier/borehole stabilizer	PHPA liquid polymer emulsion (high molecular weight)			0	0				•			-		-	_	•			-	C	I quate too ganons
HOLEPLUG®	Sealing and plugging agent	Sized-graded sodium bentonite (3/8*, 3/4*)	-		+		+		1		-		T	-	-			0).0	+	1 Sack mis v.r m
LIQUI-TROLIM	Filtration control/viscosifier	Modified natural cellulosic polymer suspension	0		•				T	Ø	1	-	T	•		-	0	0		_	-	the base 300 pallone delling fluid
NO-SAG TM	Polymeric viscosifier	Biopolymer additive for enhancing carrying capacity of fluid	-		-		•		T	-		+	To	•		•	+			_	-	1-2 bags/300 gallons onlining num
POLY-BORETM	Borehole stablizing agent	PHPA dry polymer (high molecular weight)			0	0			T	•		-	1		•	•	•			_		0.5-1 ID/100 galvans
QUIK-FOAM®	Foaming agent	High expansion, biogradeable liquid surfactant blend	-		-		+		T	•		-	1				_	0			0	24 phils for gallons
QUIK-GEL®	High-yield gellant/viscosifier	High-yield treated sodium bentonite			•	1	-		T		+		T	0		-		e [-	-	a manka'a malana watar
QUIK-GROUTIN	Subsurface grouting material	One-sack sodium bentonite grout (granular)	-		-	-	-		T		•	-	-	•)	+	1 Sack/24 gallons water
OUIK-TROUM	Filtration control/viscosifier	Dry modified cellulosic polymer	6	0	•				T	0	-	-	1				0	0			-	1-2 Daigs: Ivo gainnis
ROD-GUARD1W	Vibration dampening lubricant	Lithium-based lighter weight lubricant	-		-	•	-		T		-	-	1	+			+				•	Coat pipe as necessary
VIBRA-GUARD1M	Diamond core drill rod lubricant	Bentone-based heavy weight lubricant	-			•	-		T		+	-	-	+			+				•	Coal pipe as necessary
VIBRA-LUBETM	Drilling fluid lubricant	Torque reducer	-		-		-		T	-	+	-	-	-		_						50.100 H/100 nallons
				-	_	-			-		-	_		-	0	9	00		F		•	SU-TUU ID/TUU galions

TOS E DRILLING COMPANY-

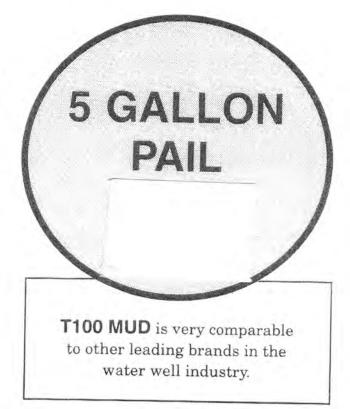
T100 MUD

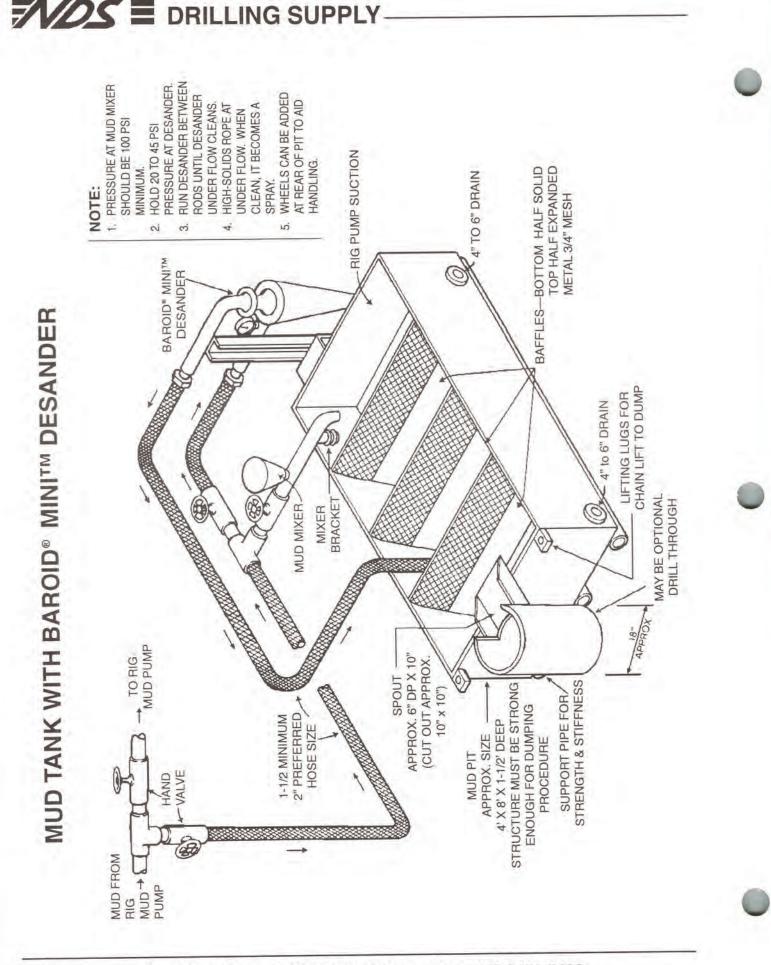
FOR LOW SOLIDS DRILLING FLUIDS AND AN EXCELLENT GROUTING MIX WITH GRANULAR BENTONITE

- T100 MUD is a white, liquid, anionic polymer emulsion which is readily soluble in fresh or brackish water.
- T100 MUD may be used to prepare a solids-free drilling fluid with exceptional hole stabilizing properties, or to improve the properties of bentonite fluids.

ADVANTAGES:

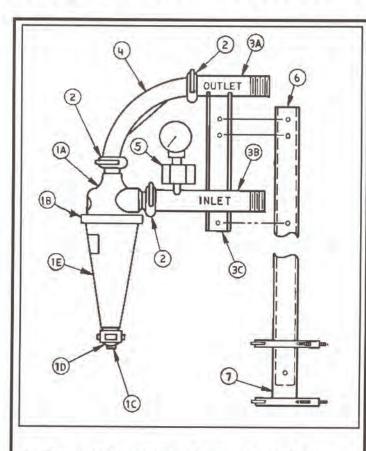
- Mixes and yields rapidly and completely with minimum shear.
- Settles cuttings rapidly in pits.
- Lubricates and reduces drill pipe torque and circulating pressure.
- Rapid and efficient thickener to improve hole cleaning.
- Non-toxic and proven suitable for use in drilling water wells.
- Non-damaging to producing formations and T100 MUD is water-soluble.
- Breaks down to water viscosity with sodium hypochlorite (Clorox®).





12/00

TOS E DRILLING COMPANY



1.	Baroid 5" Hydrocyclone Assembly . 188-90 Includes:
	1.A Inlet Section
	1.B Retainer Clamp 188-90-4
	1.C Adjustable Orifice 188-90-7
	1.D Adjusting Nut 188-90-8
	1.E Cone Section 188-90-9
2.	Victaulic Coupling (3) 188-76-1
	Desander Manifold Unit 188-101-11B
	A. Grooved Outlet Pipe (2") steel
	B. Grooved Inlet Pipe (2") steel
	C. Stand off Bracket
4.	Overflow Elbow 188-74-2
5.	Pressure Gauge and Protector 37-14
O	PTIONAL ACCESSORIES
6.	48" Stand off Bracket 188-101-2
	Mounting Clamp Assembly 98-51
	*25 ft. 2" flexible reinforced
	hose with swivel pipe ends 188-101-4

*Items not shown

12/00

BAROID[®] MINI[™] Desander Assembly 188-102

Description and Parts

The BAROID[®] MINI[™] Desander is a special wear-resistant, long life, plastic, five-inch hydrocyclone assembly with a quick-coupled manifold unit included as standard equipment. Also required is a high quality dependable pressure gauge with protector to prevent drilling mud from entering the gauge.

NOTE: The use of a dependable and accurate pressure gauge is absolutely necessary for proper operation of the cone.

When desired, two or more cones can be used, manifolded in parallel.

Installing the BAROID[®] MINI[™] Desander

To operate the BAROID® MINI™ Desander, a pump is necessary that can deliver up to 90 gal/min* at pressures from 20 to 45 p.s.i.

The BAROID MINI Desander can be rigged to use the drilling rig mud pump for intermittent operations or installed on a separate pump for continuous operations. If the drilling rig pump is used, it should be arranged so that during connections and other shut-down periods, the mud is diverted from the standpipe and directed into the BAROID MINI Desander.

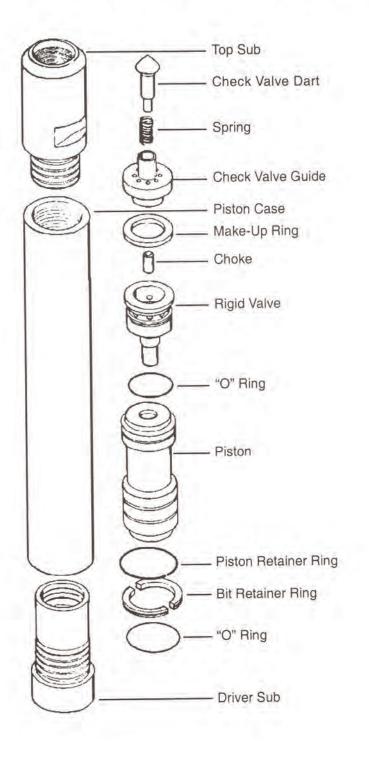
Either steel or earthen (dug) pits can be used. The return flow from the BAROID MINI Desander must be directed upstream from the pump suction. When an earthen pit is used, care must be taken so the discharge does not erode the bottom or the sides of the pit.

*If more than one cone is in use, increase the pump volume accordingly.

All orders must specify description and order part number for each item.

TOS E DRILLING SUPPLY____

DOWN HOLE TOOLS - 4" to 17"



41



Flat



Concave



Drop Center



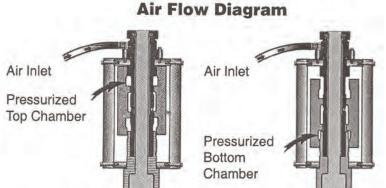
Convex

TVDS E DRILLING SUPPLY ____

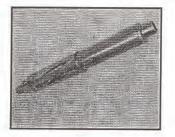
Casing Hammers for Air Rotary Rigs

Midfrequency piston operation for accelerated casing advancement with minimum stress on equipment

- No moving valves or cylinders
- High grade chrome moly billet steel, heat treated to optimum hardness for impact and wear resistance
- The piston is the only moving part
- Unique 360 degree internal port-timed piston automatically centers on the valve body



Compare Performance, Price and Reliability



Perforator Slots in seconds Pull up to retract blade Push down to perforate Tool steel slotting wheel Fast pneumatic engagement

Drillers' Comments





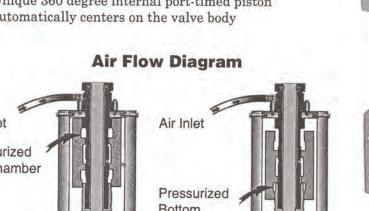
Lynnie Arnott A & A Drilling Lopez Island, WA 360 468-2587

"Absolutely the sweetest casing hammer I've ever used. My two hammers never freeze up or give me problems. They let me drive deeper than other hammers I've owned and do not break welds" Vernon Rank Water Wells Drilling Yakima, WA 509 966-7409



Lifting Cylinder Isolates hammer Universal design Simple installation Keeps winch line free Speeds make-up time

"I can regulate it to hammer as lightly or as hard as I intend ... I have drilled through boulders, tapping gently, as well as drilling 400 feet in gravel formations using 6" steel casing. Maintenance is not a factor, I probably add 1 quart of oil every 2-3 months. **Chet Graham** Graham Drilling, Inc, Sheridan, MT 406 842-5214



Extractor Hammers

Exposes well screen

Pull surface seal pipe

Retrieves stuck tooling

Pull & rotate simultaneously

Attaches in line with drill string

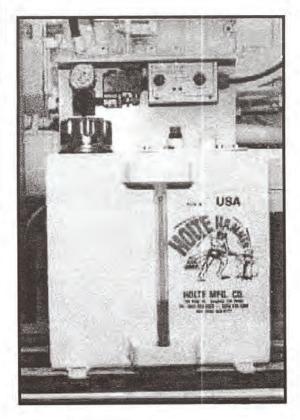


Oiler

The Holte Manufacturing Oiler has a positive displacement pump that is air powered. The air gets to the pump through a solenoid valve. The solenoid valve gets a signal from an electronic timer that has a variable frequency set by the operator. Each pulse from the timer results in 1/2 cubic inch of oil. The pressure ratio between air supplied to the pump and oil coming out of the pump is about 4-1/2 to 1. This enables 100 PSI of air to push 450 PSI of oil. When the electronic signal is off, the pump recharges by means of a return spring in the pump. This simple system is durable and dependable.

A diagram on the face of the 7-1/2 gallon tank tells the operator the recommended amount of oil to use with the air volume he has available. It then shows where to set the knob for the desired amount of oil.

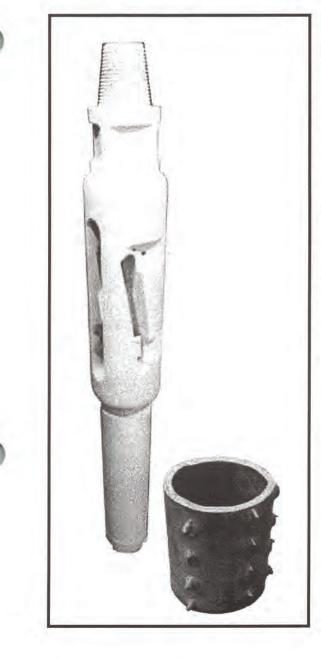
Holte now has barrel pump oilers that can be regulated to pump from one of five gallons per hour and another that can empty the entire barrel in minutes.



UNDERREAMER Casing **Drive Shoe** Driver Bit Passage for air and cuttings from buttons to large air pressure

Small amount of air is allowed to leak from between the Bit and Driver allowing Bit to swing easily

> Large void opposite nose is in line with large escape flutes on driver



12/00

Perforator

The **Holte Manufacturing Tool** effectively perforates the wall of installed steel and PVC well casing. This tool screws to the end of drill pipe and will puncture rows of approximately 1" x 1/10" slots in steel casing having a thick wall up to .450".

The PVC blade cuts approximately .400" x .050" slots in plastic pipe and are easily interchangeable with the steel cutter blade.

The most popular size is the 6" perforator having an actual diameter of 5.9" and is ready to be used on 6-5/8 O.D. casing with a .280" or .250" wall. When perforating 6" casing with thin wall such as .150", the puncture size can be adjusted by removing the cutter travel stops. By removing the stops, a slightly larger perforation can be made.

What You Can Expect From Holte Perforators

- New precision machined body. Holte has found that a sound body is necessary to keep axle pins and other internal parts from becoming warped resulting in a short life of the tool. The latest machined hard case body is improved over our old fabricated body which did not stand up well to heavy use and abuse.
- Quality carbon treated body and internal parts. Holte has been making the best perforators in the drilling industry for 20 years and stocks replacement parts.
- Adapters for larger size casing are available. Slide shoes adapt a 6" perforator to perforate 8" and 10" casing and roller shoe to 12".
- 3" and 4" units with adapters to 5" casing, 6" units with adapters through 12", and larger units through 26". Holte will quote a perforator for sizes above 26".

Typical Roller Shoe Adapter

TOS DRILLING SUPPLY____

Sonar Water Level Indicators

Non-Intrusive Automatic Surface to Water Level Measurement

SA Electronics, Inc. makes water level measurement a straightforward and efficient process with its acoustic probes, the Models 10A and 30A.

These microprocessor-based instruments are truly "user friendly." The operator simply enters well casing size and minimum distance. From there, these "smart" instruments use sound waves to determine water levels in a matter of seconds. Measurement data is automatically displayed in increments of 1.0 foot or 0.1 meter for Model 10A and in 0.1 foot or 0.1 meter for Model 30A, on a large LCD readout. Using our data software you can record the water levels on a laptop or notebook



computer, during a pump test for example, and save the data for later printing and plotting. No wire hang ups or coating problems. These non-intrusive models are excellent for clean well applications and irregular well configurations.

FEATURES:

- Microprocessor based
- Automatic Operation
- Sonar measurement techniques
- Range to 1600 ft/488 m
- Resolution of 1.0 ft./0.1 ft/0.1 m
- Digital output (RS-232)
- Portable

44c

- Battery powered
- LCD readout

BENEFITS:

- Simple operation
- No wire probe hang ups
- Ideal for clean applications
- Lightweight/portable
- Readings available in seconds
- Accurate, reliable performance
- Excellent quality parts and workmanship

MODELS 10A & 30 A

RANGE

(Determined by clear well casing size)

MODEL 10 reads in steps of 1ft/0.1m

- 2" casing 25 to 400ft/122m
- 4" casing 25 to 800ft/122m
- 8" casing 23 to 1600ft/488m

OUTPUTS

- Digital RS-232 for telemetry or computer recording
- Video and synch to drive an oscilloscope display (to "view" the well from 25 ft. to the water surface)

FEATURES

- Quartz crystal time base for stability and accuracy
- Low battery indicator
- Strong, deep drawn, aluminum case with gasket sealed over
- Storage space for sensor

SPECIFICATIONS

- Operating Temperature: 32° F 120°F (0° C 50° C)
- Storage Temperature: 0° F 120°F (-20°C 50°C)
- Accuracy: ± 0.5ft ± 0.1% of reading for a constant well air temperature of 50°F (10°C)*
- Weight: 7.5 lb (3.3 kg) complete
- Dimensions: 7.5 x 7 x 11 in (19x18x28 cm)

Power Requirements:

Internal: 4 alkaline D cell batteries (20-30 hr average life).

External: 12V car battery or any 12V DC voltage source @ 250 mA average current and 0.5 A peak capability.

MODEL 30 reads in steps of 01ft/0.1m

- 2" casing 25 to 400ft/122m
- 4"-8" casing 25 to 800ft/122m

Introducing the J-PROBE ™

Quick, accurate readings of casing depth and water level from one tool.

- Very Accurate
 - Built to Last

12/00

- Quick and Easy to Use
- Affordable. Costs less Than most single-function probes.

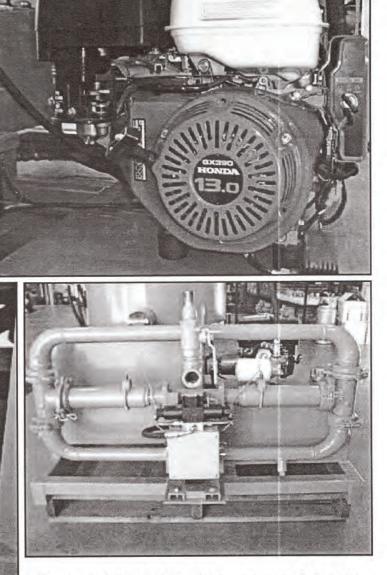
ng Dep

and

TOS E DRILLING SUPPLY ____

THE GROUT KING (CUSTOM BUILT GROUT MACHINES)

Reliable 13 HP Electric Start Honda Engine



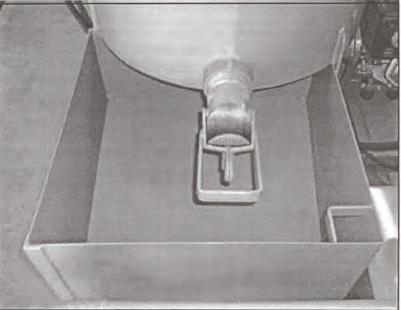
Mixer hopper can be filled in less than 30 seconds with efficient Hypro Pump.

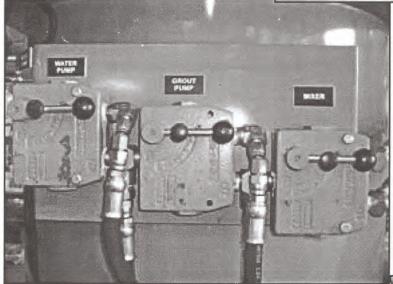
Powerful 20 GPM piston pump delivers pressures up to 300 PSI

(Gear pumps and progressive cavity pumps also available.)

TOS DRILLING SUPPLY____

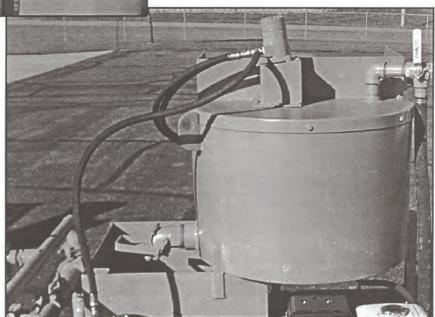
Dump tub hoppers available for a one man, non-stop operation - saving time and money!



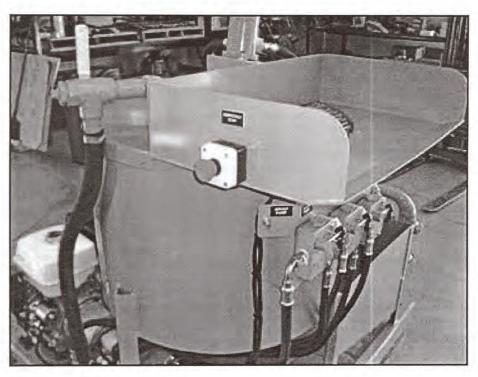


Convenient variable speed controls

75 gallon mixing tank for double batches and tapered cone bottoms available for 2-step grouts.



Easy to use waist high sack lifting height

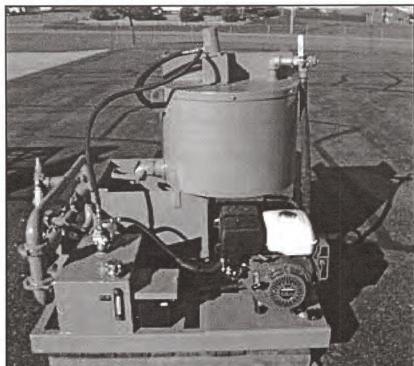


Operational Hose Reels hold 300' of 1" Poly or Plastic pipe Other size hose reels available also!



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TOS DRILLING SUPPLY____



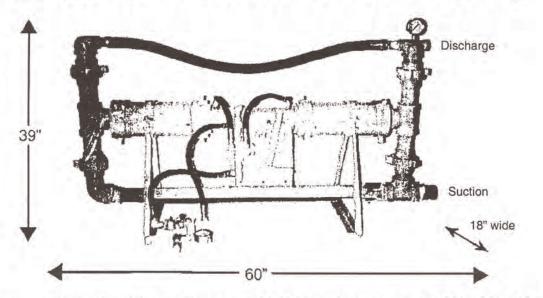
Dimensions of Standard Unit without Dump Tub 48" long x 55" wide x 48" tall

Dimensions of Unit with Dump Tub 60" long x 55" wide x 55" tall





Hydraulic Driven Grout Pump



PUMP TYPE: Dual acting Plunger Pump, weight 265 lbs., (stand mounted 60" x 39" x 18"). Hammer unions allow you to disassemble entire pump in less than 3 minutes.

- **HYDRAULICS:** 2-1/2" Bore Heat Treated Hydraulic Cylinder, 9" stroke, hydraulic switching valve (no battery or electricity needed).
- **FLUID END:** 5" Replaceable Super Liners and Single Acting Pistons, Self Priming, 2" Suction and 1" Discharge. Easily pumps grout, water, mud or cement. Will produce 45 GPM with hydraulics of 10 GPM. Fluid end has been tested at 800 PSI.

GALLONS PER MINUTE OF HYDRAULIC FLUID TO POWER PUMP

Gallons of Grout per Minute <u>GPM</u>	Gallons of Hydraulic Fluid to Operate Grout Pump <u>GPM</u>	
4.8 9.6 14.4 19.2 24 28.8 33.6 38.4 43.2 48 52.8 57.6 62.4 67.2 72 76.8	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	At Maximum fluid pressure of 312 PSI with Maximum of Hydraulic pressure of 1500 PSI At Maximum fluid pressure of 625 PSI with Maximum of Hydraulic pressure of 3000 PSI
81.6 86.4 91.2 96	17 18 19 20	



Steel or Rubber Gears Now Available!

Port Size — 1-1/4" - 1-1/2" 8100 — Aluminum bronze 9100 — Cast iron

CONSTRUCTION FEATURES

RUGGED HOUSING:

Series 8100SS • Aluminum Bronze for Corrosive and Heavy-Duty Applications Series 9100SS

· Cast Iron Housing for General and Heavy-Duty Applications.

GEARS OR IMPELLERS:

12/00

Series 8100SS & 9100SS

- Buna-N/Nitrile for Most Hydrocarbons, Fats, Oils, Greases, Hydraulic Fluids, Water, Chemicals & Solvents
- · Brass for High Temperatures, Light Fuels, Water

BUSHINGS:

Series 8100SS & 9100SS

- Teflon for Self-Lubricant
- Brass for Oils, Fats, Greases, Corrosive Fluids & Water

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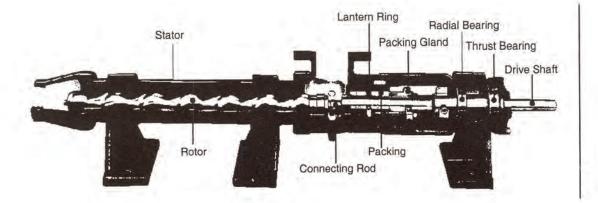
SHAFTS:

Series 8100SS & 9100SS • Stainless Steel for Extra Corrosion Resistance & Durability

		Housing	Gears	Bushings	Shafts
Series 8100SS	Standard	Aluminum-Bronze	Buna-N	Teflon	Stainless Steel
Series 9100SS	Fitted	Cast Iron	Buna-N	Teflon	Stainless Steel

MATERIALS OF CONSTRUCTION

MOYNO[®] L-FRAME PUMP DESIGN



Positive Displacement

A single rotating element generates positive displacement progressing cavities which deliver predictable, uniform, continuous flow. Head is independent of speed. Slippage is a function of viscosity and pressure and is predictable for all operating conditions.

Non-Pulsating Metered Flow

Discharge is non-pulsating, uniform, predictable, and accurately repeatable for any liquid or slurry being pumped. Capacity is approximately proportional to speed. With a variable speed drive, the pump becomes an accurate control for any process.

Pumps Variable Solids and Abrasives

Moyno pump displacement is practically unaffected by variations in the solids or abrasive content of liquids. Only HP requirements change when long-term changes in solids content are planned.

Silent Running

The rotor turning in a resilient stator generates little noise. Pump noise runs well below 90 dbs. and predominantly in the lower octave bands, well within OSHA standards. The power source will usually be the loudest sound from a Moyno unit.

Steady Capacity Under Wide Variations In NPSH

Moyno pumps perform consistently even under wide fluctuations in suction pressures. For example: A change from a 10' suction lift to a 10' positive suction head would have no effect on pump capacity. Pump capacities are directly related to rpm and not to suction head changes within its operating parameters.

Passes Particles

Particles up to 1 inch in diameter can be handled by the larger Moyno pumps without difficulty. Should a sharp particle become imbedded in the stator, it is passed over by the rotor and the following fluid tends to flush it free.

Reversible

Rotation on Moyno standard industrial pumps is reversible. The pump performs with equal efficiency in either direction. Maximum rated performance is available, if necessary, for back-flushing lines or draining process tanks from their source.

Adaptable

There are Moyno pumps for handling practically anything that will push through a pipe—from free-flowing liquids to abrasive slurries and substances containing relatively large particles. The wide range of materials in which the pumping elements are available assures you of obtaining just the right pump for your own particular application.

High Suction Lift

Moyno pumps handle water up to 28' of suction lift.

How a Progressing Cavity Pump Works

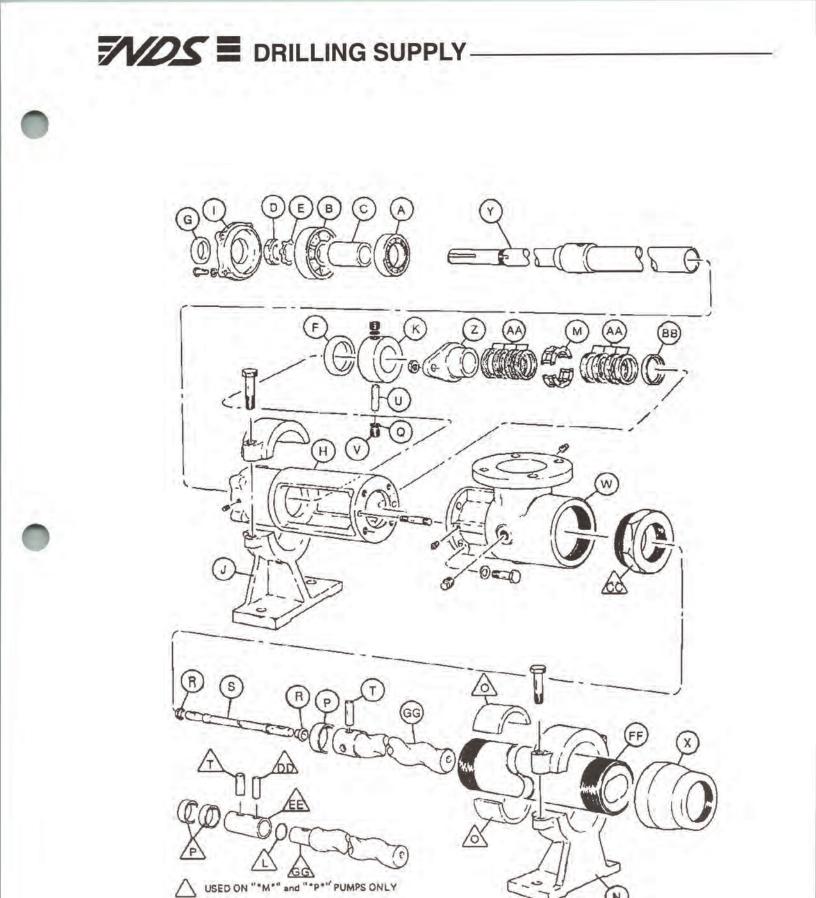
Although the geometry of its pumping elements may seem somewhat complex, the principle of operation of a progressing cavity pump is deceptively simple.

The key components are the rotor and the stator. The rotor is a single external helix with a round cross-section, precision machined from high strength steel. The stator is a double internal helix molded of a tough, abrasion resistant elastomer, permanently bonded within an alloy steel tube. As the rotor turns within the stator, cavities are formed which progress from the suction to the discharge end of the pump, conveying the pumped material. The continuous seal between the rotor and the stator helices keeps the fluid moving steadily, at a fixed flow rate proportional to the rotational speed of the pump.

The Moyno progressing cavity pump can be run in either direction, and will operate in any position, with equal efficiency and without modification or accessories.







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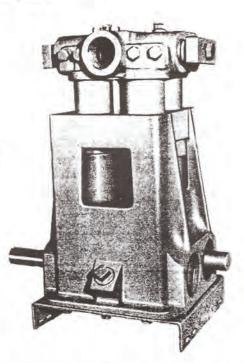
12/00

Automotive type insert bearings on precision connecting rods

BEAN PUMPS Models A04, E04

SPECIFICATIONS

- Piston 1-1/4", 1-3/8" & 1-5/8" diameters
- Flows to 19 gpm
- Pressures to 750 psi



SPECIAL FEATURES

- Fluid End Material of Ductile Iron
- Nitrided Crankshaft Resists Corrosion
- Horizontal Model (104) Available
- Designed for Easy, Economical Maintenance
- Cast Iron Pump Case
- Special Raised Seat Valves and Hardened Valve Chamber Available for Abrasives

12/00

Splash deflectors prevent oil bath contamination from fluid end leakage

PERFORMANCE SPECIFICATIONS

PUMP	DISPLA	CEMENT	INPUT	RPM	BORE	PSI	VALVE
MODEL	MIN GPM	MAX GPM	MIN	MAX			TYPE
A0410C	3.2	5.3	306	500	1-1/4	750	Disc
A0411C	3.9	6.5	306	500	1-3/8	600	Disc
A0413C	5.4	9.0	306	500	1-5/8	550	Disc
10410C	1.1	5.3	100	500	1-1/4	750	Disc
10411C	1.3	6.5	100	500	1-3/8	600	Disc
10413C	1.8	9.0	100	500	1-5/8	550	Disc

DISPLACEMENT PER REVOLUTION

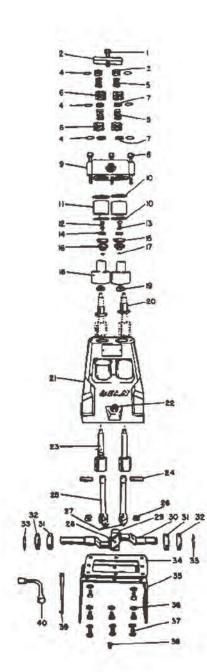
A0410C, I0410C - .0106 Gal. Rev. A0411C, I0411C - .0129 Gal. Rev. A0413C, I0413C - .0180 Gal. Rev.

HORSEPOWER

A0410C/I0410C requires 2.7 HP @ 750 PSI, 5.3 GPM A0411C/I0411C requires 2.7 HP @ 660 PSI, 6.5 GPM A0413C/I0413C requires 3.4 HP @ 550 PSI, 9.0 GPM

Rig Parts and Supplies

Parts List for Bean A04 Series Duplex Pump



12/00

Ref. No.	PART NAME	Qty. Used	Model A0413C Part No.
1	Hex Cap Screw, 1/2" - 13 x 1-1/2" (Plated Steel)	1	1 100 064
2	Clamp, Valve Cover (Steel)	1	1 255 887
3	Valve Cover (Steel)	2	1 219 614
4	"O" Ring, 1-3/16" O.D	6	1 177 394
5	Spring & Disc	4	5 253 449
6	Valve Cage (Stn. Stl.)		1 219 610
7	Valve Seat (Stn. Stl.)	4	1 219 615
8	Hex Cap Screw, 3/8" - 16 x 4-3/4 (Steel)		1 101 340
9	Valve Chamber (Cast Iron)		1 241 397
10	Gasket, Cylinder		A 91 684
10A	Ring Seal		A 31004
10B	"O" Ring		
10C		2	A 91 684
11	Gasket		1 241 364
	Cylinder (Ceramic)		
12	Cap Screw, 5/16" - 18 (Stn. Stl.) Nylok	2	1 284 516
14	Packing Washer		5 257 218
15	Packing		1 251 925
16	Packing Holder	2	1 282 557
17	"O" Ring, 3/4" O.D	2	1 101 339
18	Umbrella	2	1 279 148
19	Washer, Umbrella	2	1 269 388
20	Sleeve, Crosshead	2	1 218 743
21	Case, Pump (Cast Iron)	1	1 267 611
22	Pipe Plug, 3/4" (Cast Iron)	1	1 105 060
23	Crosshead (Cast Iron)	2	1 216 823
24	Wrist Pin	2	1 219 650
25	Connecting Rod Assembly	2	1 263 906
26	Bearing Insert, Conn. Rod	4	1 263 739
28	Machine Screw, #10-24 x 1/2"	2	1 101 186
-0	Speed Nut	1	1 272 419
29	Oil Slinger	1	1 255 285
30	Crankshaft	1	1 244 980
31	Bearing	2	1 177 804
32	Oil Seal	2	1 219 669
33	Snap Ring (5000/206)	2	1 113 528
34	Gasket, Pump Base		1 219 606
35	Mounting Base, Pump	1	1 255 297
36	Cup Washer, 3/8"	6	1 177 455
30 37	Cap Screw, 3/8" - 16 x 3/4"	6	1 100 068
38	Pipe Plug, 1/4" — Galv.	1	1 105 666
30 39	Valve Seat Remover	1	1 250 638
09		*	
	NOTE: Valve Chamber Assembly (Contains items 1-9)	1	1 241 402

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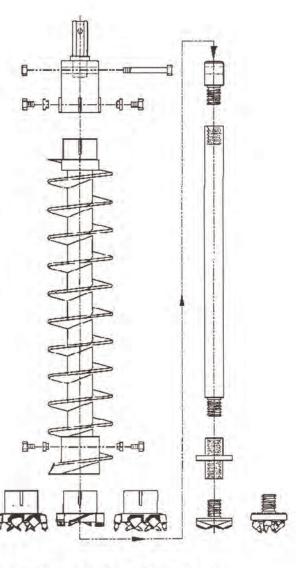
HOLLOW STEM AUGERS

HOLLOW STEM AUGERS are

designed for sampling through the center of the auger. For normal drilling the augers are used with a pilot bit and drill rod in the center of the auger. A drive cap is used to drive the auger and the interior drill rod that is locked into the I.D. of the drive cap so that both turn together.

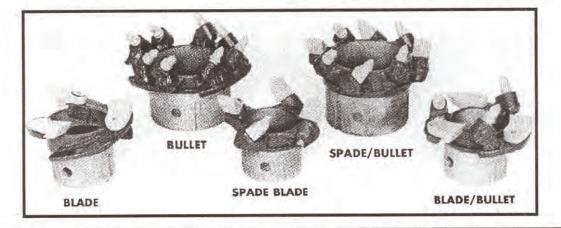
When sampling, the drive cap is removed and the drill string and pilot bit are lifted from the hole. One of the sampling systems is used to extract the specified sample.

The hollow stem auger allows an undisturbed sample to be taken at any depth. Samples can be taken continuously, at intermittent depths or a combination of the two.



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HOLLOW STEM CUTTER HEADS



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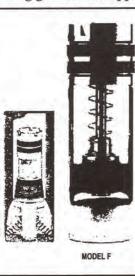
BAKER DRILL PIPE FLOAT VALVES

Baker Drill Pipe Float Valves are designed and manufactured to provide control of fluid or gas flow through the drill string at all times during drilling operations. Baker is the only manufacturer that furnishes a complete line of float valves in two basic models to meet the needs of any drilling situation under a wide range of operating conditions including geothermal applications.

POPPET STYLE VALVE MODEL F

Baker's MODEL F "Poppet Style Valve" provides positive and instantaneous shut-off against high or low pressure, assuring continuous control of fluid flow during drilling. For normal drilling operations, the durable MODEL F is the most economical choice and is available in all sizes.

A fast acting poppet valve opens when the kelly is pulled out of the hole, then closes, eliminating breaking of a wet joint. The poppet style valve also prevents flow back when adding joints and keeps cuttings out of the drill pipe, preventing bit plugging while making connections.





FLAPPER STYLE VALVE MODEL G — Full Open Valve

Baker MODEL G "Flapper Style Valve" incorporates a specially designed flapper which opens quickly and fully to provide a completely unrestricted bore through the valve. The MODEL G is especially good for use with highly abrasive fluids.

When circulation stops, the flapper closes instantly to prevent cuttings from entering the drill string and plugging the bit. The valve opens when the first joint is raised out of the hole assuring the first joints drain and are not pulled wet. This saves mud and avoids safety hazards and downtime.

The flapper style valve complements primary blowout prevention equipment to provide complete internal pressure control.

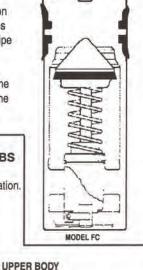
MODEL FC

12/00

The automatic fill feature on the **Baker MODEL FC** reduces trip time by allowing the drill pipe to fill from the bottom. This prevents possible formation damage. Circulation through the valve automatically releases the poppet for complete closure.

DRILL PIPE FLOAT SUBS Drill pipe flat subs can be

provided to customer specification.



REPLACEMENT

FV-FLOAT VALVE

"Ball Style"

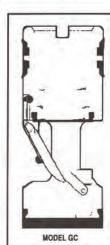
REPLACEABLE

FV-3 Seat FV-4 Cage

FV-5 Ball

LOWER BODY

REPLACEABLE



MODEL GC - AUTOMATIC FILL

The **MODEL GC** includes the automatic fill feature which allows the drill pipe to fill from the bottom when running in the hole. This prevents the downhole pressure surges that can cause formation damage.

MODEL GV - AIR DRILLING

The **MODEL GB** drill pipe float valve is designed for air drilling only. The flapper is opened by equalizing the pressure across the valve. Escaping air is channeled under the flapper valve, forcing it closed and preventing loss of pressure.

MODEL GA — Differential Pressure Monitoring

A MODEL GA drill pipe float valve is identical to the Model G except for a hardened bean orifice in the

flapper to provide automatic partial filling of the drill pipe during "running in." This also allows measurement of differential pressure when required. The **MODEL GCA** incorporates the benefits of the automatic fill feature into the Model GA valve.



TOOLS & REPAIR KITS

Baker provides a complete line of tools including float valve pullers, spiders and repair kits. All valves can be repaired on site without special tools. Both metal and rubber repair kits are available for all models and sizes.



ALTINAMATS ENVIRONMENTALLY FRIENDLY

GROUND COVER MATS

ALTURNAMATS, INC., introduces the most environmentally friendly product to get your vehicles and equipment over lawns, through mud and across soft terrain. <u>Save</u> on labor, bog-down time, towing charges and ground restoration fees.

NEVER GET STUCK AGAIN!

ECONOMICAL

- Lowers on-site costs with each use
- Lasts through years of hard use
- Competitively priced
- A low-cost alternative to fiberglass reinforced mats
- More cost effective than plywood

CONVENIENT

- Available in four easy-to-use sizes: 2'x 4' • 2'x 6' • 2'x 8' AND 4'x 8'
- Easy to transport
- Easy to handle holes for rope handles and hook holes included
- Handi-hooks available the easy way to drag mats around your work site
- Maintenance free

DURABLE

- Made of 100% super tough polyethylene
- Long lasting virtually indestructible UV resistant
- Weather-proof mat is 1/2" thick flexible enough to support <u>tons</u> of equipment
- Field tested in the record-breaking cold, ice and snow of winter and the intense heat of summer
- Double-sided, diamond plate design is both skid and slip resistant

GUARANTEED

AlturnaMats® are strong enough to carry a guarantee against cracking and breaking for 1 year from date of purchase

12/00

TOS E DRILLING SUPPLY ____

NDS offers many lines of new rigs and rig parts.

