

2.17

# G-54-C AND G-54-D POWER TAKEOFF

## AIR VENT, TYPE OF OIL AND OIL LEVEL

### AIR VENT:

Install a 1/2" x 1/8" pipe bushing in one of the 1/2" tapped pipe holes in the 105F437 housing. Rotate the housing until this hole is on top. Insert the present 1/8" pipe breather in the bushing and plug the former breather hole with a 1/8" pipe plug.

### TYPE OF OIL:

SUMMER	WINTER	ALTERNATE SUMMER & WINTER
SAE 50-60 (ISO-220-320)	SAE-30 (ISO-100)	SAE-10W40-MS

OIL LEVEL: PTO mounted horizontally

Remove the lower 3/4" plug in the side of the G-320 or G-320-A PTO case. Insert a 3/4" x 2" nipple with a plugged 90° elbow in this hole.

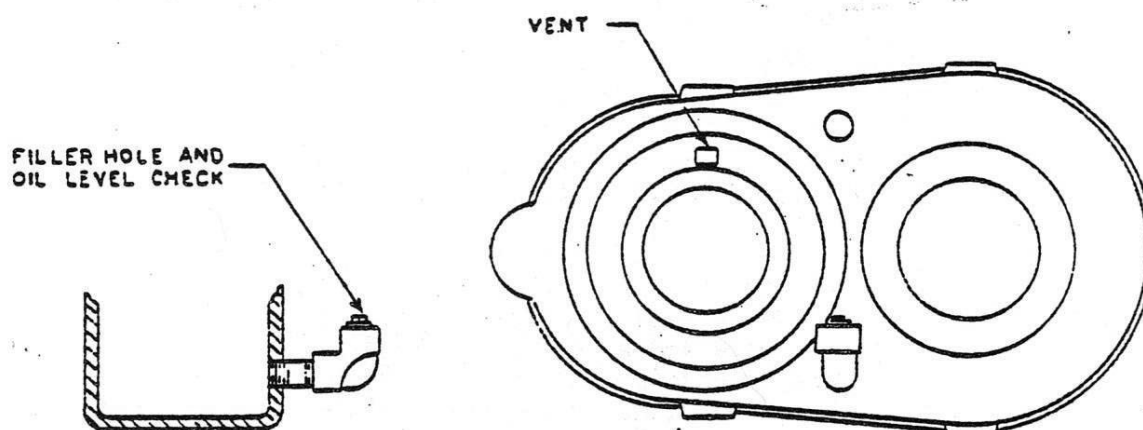


Figure 2-17

This will serve as both a filler hole and an oil level check. Two quarts of oil should fill the PTO case to the required level.

OIL LEVEL: P.T.O. Mounted vertically

Use one of the plugged side holes in the 105F437 housing as an oil level check. Two quarts of oil should fill the P.T.O. Case to the required level. Use one of the 3/4" plugged holes in the side of the G-320 or G-320-A P.T.O. case as a filler hole.

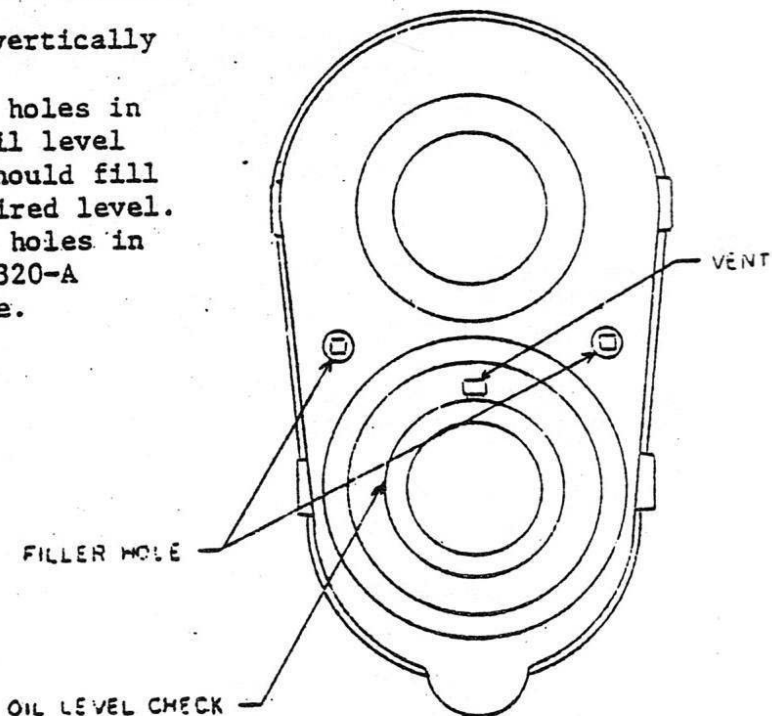


Figure 18

OIL LEVEL: P.T.O. Hillside Mounted  
Using 185-G Hillside  
Bracket

Use the 3/4" plugged hole in the side of the G-320 or G-320-A P.T.O. Case both as a filler hole and an oil level check. Two quarts of oil should fill the P.T.O. case to the required level.

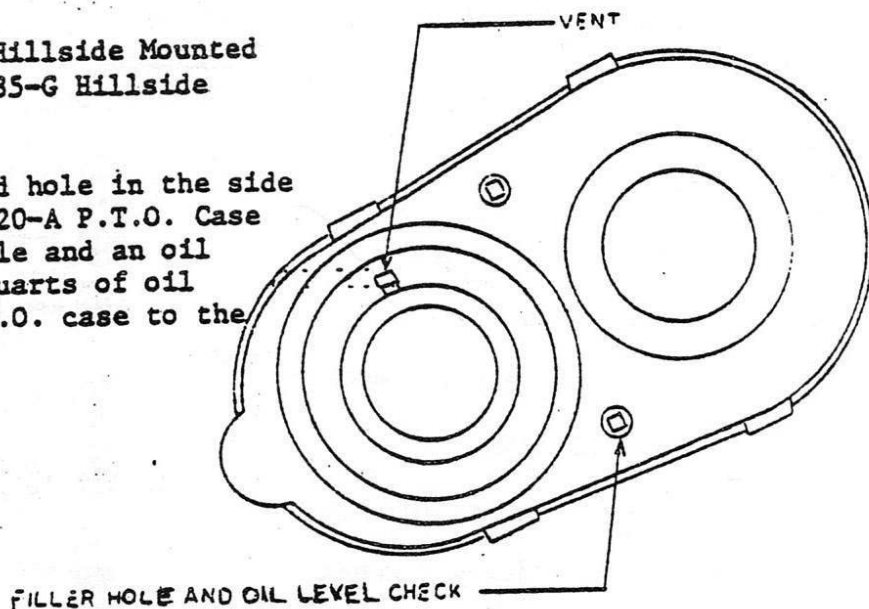


Figure 19