

NOTE (CONT'D)

the cooling passages and allows the cooling system to drain completely.

1-21. VACATING THE DRILLING SITE

- a. Disconnect all hose, lines, etc., that were connected to the machine in order to accomplish the drilling operation.
- b. Lower the mast (see paragraph 1-5).
- c. Check the tire pressure.
- d. Raise the leveling jacks (see paragraph 1-3).

CAUTION

Make sure the snap-on safety links are installed on each of the four jacks, to prevent the jacks from creeping down while the machine is in transit.

- e. If cold weather is a factor, refer to paragraph 1-20 and perform the cold weather shutdown procedures.