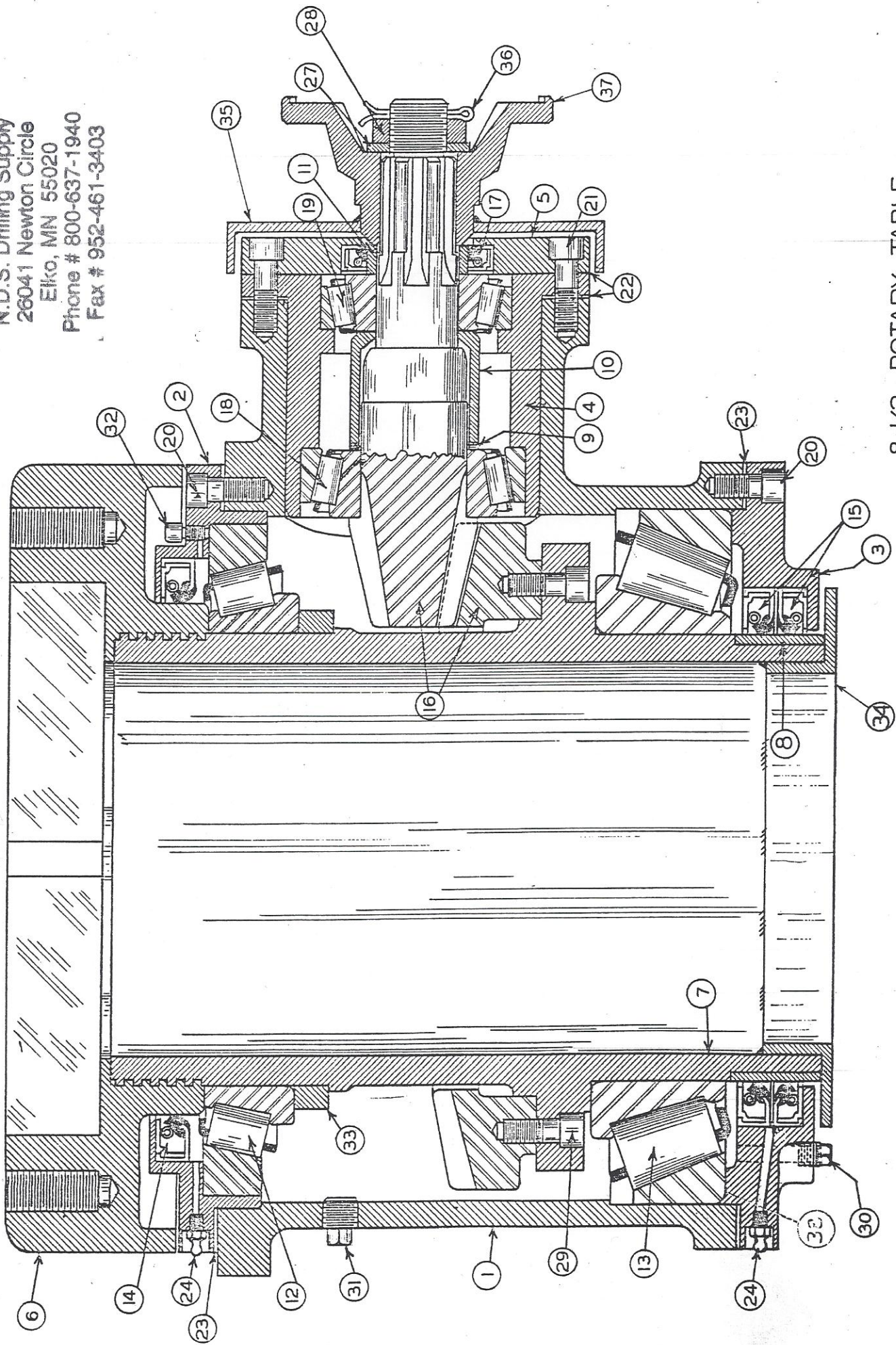


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8-1/2 ROTARY TABLE

ASSEMBLY 13020

MODEL 8 $\frac{1}{2}$ " Rotary Table Assembly 13020

ITEM	PART NUMBER	QTY.	DESCRIPTION
1.	8501	1	Table Housing
2.	8502	1	Bearing Housing
3.	8811	1	Lower Seal Plate
4.	8750	1	Pinion Bearing Housing
5.	8571	1	Pinion Seal Plate
6.	8506	1	Mud Nut
7.	8507	1	Drive Box
8.	8683	1	Grease Seal Wear Ring
9.	8752-S	8	Pinion Shims 2-3/4" x 2 $\frac{1}{4}$ " x .005
10.	8749	1	Pinion Bearing Spacer
11.	8511	1	Pinion Seal Ring
12.	845111900	1	Upper Bearing Cone
	845112901	1	Upper Bearing Cup
13.	845111901	1	Lower Table Bearing Cone
			Lower Table Bearing Cup
14.	8514	1	Upper Grease Seal
15.	8515	2	Lower Grease Seal
16.	8690	1	Ring Gear & Pinion Set 7.71 to 1 Ratio
17.	855023022	1	Pinion Grease Seal
18.	845111219	1	Inner Pinion Bearing Cone
	845112407	1	Inner Pinion Bearing Cup
19.	845111122	1	Outer Pinion Bearing Cone
	845112406	1	Outer Pinion Bearing Cup
20.	8521	24	Allen Head Cap Screws $\frac{1}{2}$ " x 1 $\frac{1}{4}$ " NF Nylock
21.	8522	6	Allen Head Cap Screws $\frac{1}{2}$ " x 1 $\frac{1}{2}$ " NF Nylock
22.	8523	1	Pinion Spacer Shims .030 (Approximately)
23.	8524	1	Table Bearing Adjusting Shims .120 (Approx.)
24.	88Y0100	2	Grease Zerk 1/8" NPT Straight
25.	8526	1	Master Drive Bushing 6 $\frac{1}{2}$ " Sq. (Not Shown)
25A.	8526-A	1	Master Drive Bushing 5 $\frac{1}{4}$ " Sq. (Not Shown)
27.	8576	1	Flange Retaining Washer 1 $\frac{1}{4}$ " Hole 3/16" Thick
28.	8577	1	Flange Retaining Nut 1 $\frac{1}{4}$ " 20 Thd.
29.	8531	12	Allen Head Cap Screws $\frac{1}{2}$ " x 1" NF Nylock
30.	853210318	1	Magnetic Pipe Plug
31.	853210309	1	Filler Plug 3/4" NPT
32.	4700	1	Vent Plug
33.	8508	1	Bearing Shoulder Ring
34.	8810	1	Dust Deflector Ring (Tack Welds in Drive Box)
35.	8816	1	Pinion Dust Shield (Tack Weld to U-Joint)
36.		1	Cotter Pin 1/8" x 2"
37.	8686	1	U-Joint Yoke (Mechanical Drive)
38.	8811-S	1	Bearing Shim 15" x 13 $\frac{1}{2}$ " ID (.010 Thick)
NOTE: Delete U-Joint Yoke #8686 for Hydro Drive use #16D4508 Flange Type Yoke			