



IMPORTANT: ALWAYS GIVE OUR SHOP NUMBER OF YOUR DRILL WHEN ORDERING REPAIR PARTS.

- 14191---ADAPTER, PINION-----
- 10008-A---REJECTOR, M 10-----*
- 10011---QUILL, ROTARY TABLE
- XTI-67885---CONE, BEARING---
- XTI-67820---CUP, BEARING---
- 10003---DAM, OIL-----
- 10004---PLATE, TOP-----
- 6C12-B---SCREW, CAP-----16
- 6-LW---WASHER, LOCK-----16
- 14006---SHIM, UPPER ADJ.-----
- CF941---HOUSING, R.T.-----
- 14088---PLUG, FILL-----

- 15190---SPACER, BEARING-----
- 15191---SHIM-----
- XFM-B-4634---NUT, LOCK-----2
- XFM-B-4633-A---WASHER, LOCK
- XFM-B-4667---SPACER-----
- XAC-1627---FITTING, GREASE
- **XFM-OIT-4674---ASSY, CAP-----6
- 9F13-B---SCREW, CAP-----6
- 9-LW---WASHER, LOCK-----6
- XFM-351165-S---NUT, RET.-----
- 4CP-32---PIN, COTTER-----
- 14153-E---FLANGE-----

N.D.S. Drilling Supply
 26041 Newton Circle
 Eiko, MN 55020
 Phone # 800-637-1940
 Fax # 952-461-3403

* LOCK--PART NO. 10008-1 & LEVER--
 PART NO. 10008-2 ARE PART OF
 MUD REJECTOR BUT MAY BE
 ORDERED SEPARATELY.
 ** XFM-OIT-4676-A---SEAL ONLY

NOTE:

XFM-BB-4614-B OLD STYLE USED
 XTI-53375---CUPS THUS USE
 XTI-53176 ---CONE.
 XFM-BB-4614-B NOW USES
 XTI-HM903210---CUPS THUS USE
 XTI-HM903247---CONE.

10001---ASSY, GEAR & ADAPTER---1
 CONSISTING OF
 XFM-79-4203-A---GEAR, RING---1
 14093---RIVET-----12
 10002---ADAPTER, GEAR-----1
 XTI-M231610 ---CUP , BRG.-----1
 XTI-M231649---CONE, BRG.-----1
 XNC-25072-S---SEAL, GREASE---

- 10006---SHIM-----
- XFM-BB-4614-B---ASSY. BRG. CUP
AND CAGE
- 14006---SHIM, LOWER ADJ.-----
- 6C12-B---SCREW, CAP-----16
- 6-LW---WASHER, LOCK-----16
- SEE NOTE: 14005---ASSY, BRG. CONE-2
- XFM-OIT-4609-A---PINION-----
- XL-M-502-FQ---FLJC, DRAIN-----
- XFM-BB-4625-B---ASSY, BRG.---
- 10005---PLATE, BOTTOM-----
- XWT-5000-237---RING, SNAP-----

GEORGE E. FAILING SUPPLY CO., ENID, OKLAHOMA, U. S. A.

PB-1250-101

5-1/4" ROTARY TABLE
 ASSEMBLY NO. 102F940